

FOR SIMPLE MEASUREMENT THE RULE OF THUMB IS SUFFICIENT. **FOR THE REST THERE IS MARCAL.**



The latest information on MARCAL products can be found on our website:

www.mahr.de/en/Home, WebCode 20065

► | High-quality calipers are amongst the most important measuring instruments in Dimensional Metrology because they are both versatile and easy to use, such as the MarCal series from Mahr. The ER digital caliper series is simple to operate, has a large, easy to read display and enables fast and uncomplicated data transmission thus meeting all requirements of modern metrology. The new generation of Mahr calipers is the MarCal 16 EWRI; an Integrated Wireless digital caliper with an economical integrated wireless data transmission. Besides the MarCal 16 EWRI being the optimal solution for data transmission, this caliper is also waterproof (IP 67), thus enabling measurement even in the most difficult workshop conditions. In addition all the Mahr calipers have a highly precise slide movement as well as both the slide and beam being made of hardened stainless steel thus completing the outstanding characteristics of Mahr calipers.

► | MarCal. Calipers

Overview

MarCal Calipers

1- 2

Standard Calipers

MarCal 16 EWRI

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Integrated Wireless Waterproof Caliper with a Digital Display

MarCal 16 EWR

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Waterproof Caliper with a Digital Display

MarCal 16 ER

1-12

With a Digital Display

MarCal 16 DN / 16 FN / 16 GN / 16 N

1-14

With a Line Scale (Vernier)

MarCal 16 U

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With Dial

Universal Calipers

MarCal 16 EWW

1-16

With a Digital Display

Special Calipers

MarCal 16 EWR

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Waterproof Caliper in special design

Workshop Calipers

MarCal 18 EWR / 18 ESA

1-24

With a Digital Display

MarCal 18 NA / 18 N / 18 DN

1-27

With a Line Scale (Vernier)

MarCal 18 EWR-V

1-30

Universal Caliper with a Digital Display

Depth Calipers

MarCal 30 EWRI / 30 EWR / 30 EWN

1-32

With a Digital Display

MarCal 30 N / 30 NH / 30 ND

1-36

With a Line Scale (Vernier)

Linear Machine Scales

MarCal 31 EW

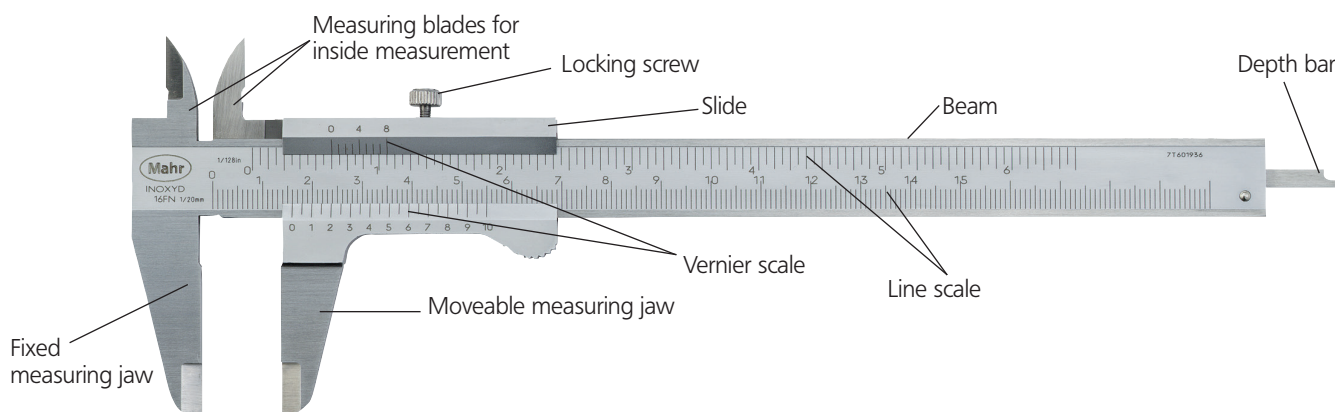
1-37

With a Digital Display

MarCal. Calipers

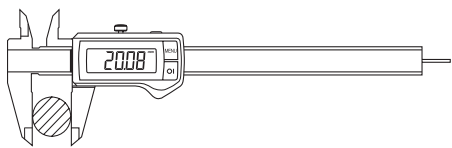
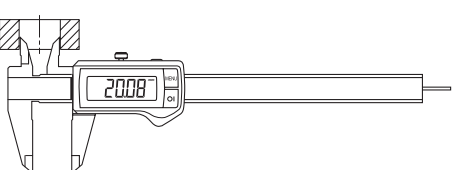
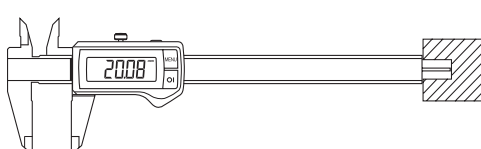
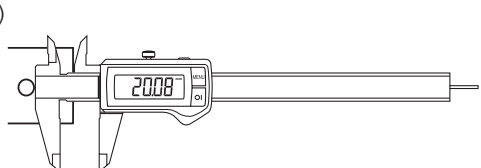
OVERVIEW

MarCal - Design Features



MarCal - Types on measurement

Calipers of the 16 series (e.g. 16 EWri, 16 U, 16 FN) can be used to conduct 4 different types of measurements:

- a) Outside measurement 
- b) Inside measurement 
- c) Depth measurement 
- d) Step (Distance) measurement 

Error limits G according to DIN 862

Measuring length	Error limits G in μm		
	Scale interval and/or vernier interval		Resolution
/	0.1 and 0.05	0.02	0.01
50	50	20	20
100		30	30
200			
300			
400			
500			
600	60	40	40
700	70		
800	80		
900	90		
1000	100	50	—
1200	110		
1400	120		
1600	140	60	
1800	160		
2000	180		
	200		
	220		

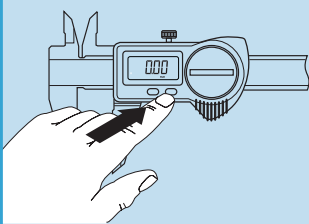
MarCal - The innovative Reference-System

Just set once to zero

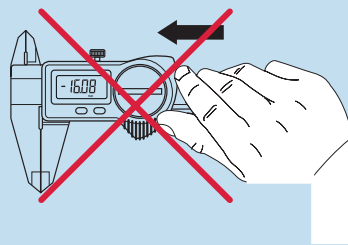
All Mahr digital calipers with this logo **REFERENCE** are equipped with the innovative Reference-System. The zero position just has to be set once: after setting the zero position, the zero remains stored for all further measurements. Therefore, once the caliper is switched ON or the slide is moved the caliper is immediately ready for measurement. The need to reset to zero with a conventional caliper once the caliper is switched on has now become obsolete.

Conventional

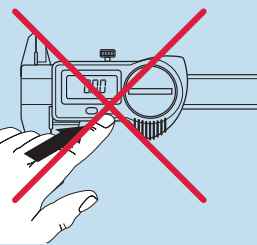
① Switch ON



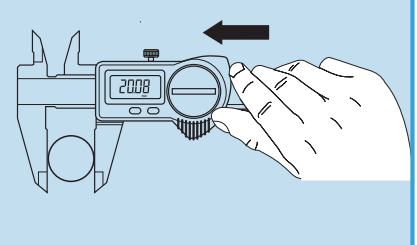
② Close the measuring jaws



③ Set to zero

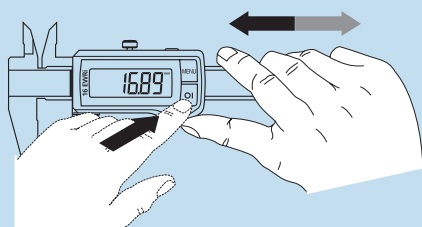


④ Results of measurement



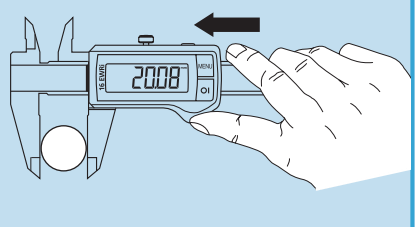
REFERENCE - System



① Switch ON



REFERENCE

② Results of measurement



Press the  or  move the slide
ON key

IP-Protection classes

First digit is the degree of protection according to IEC 60529

Protection against particles, contaminants and dust

0	Not protected
1	Particles > 50.0 mm
2	Particles > 12.5 mm
3	Particles > 2.5 mm
4	Particles > 1.0 mm
5	Dust protected
6	Dust tight

Second digit is the degree of protection according to IEC 60529 (approximate)

Protection against wet conditions (fluids)

0	Not protected
1	Falling water drops - vertical
2	Falling water drops - tilted < 15°
3	Spray water < 60°
4	Water splashing from all directions
5	Water jets from all directions
6	Powerful water jets
7	Temporary immersion in water
8	Continuous immersion in water



Example:
IP67 means that the product is "Dust tight" and is protected against "Temporary immersion in water".

MarCal. The new Generation

WATERPROOF DIGITAL CALIPERS WITH THE REFERENCE-SYSTEM AND INTEGRATED WIRELESS

Security due to the Reference-Lock function

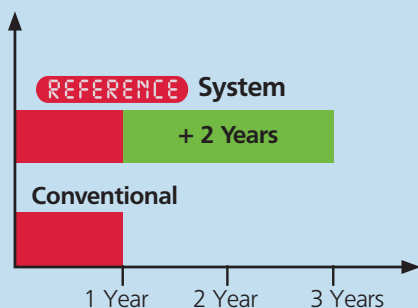
- Zero-position is secured
- Operating error is not possible

The digital caliper MarCal 16 EWRI Reference is equipped with a LOCK function. With this key lock the zero position is secured and operating error is avoided.



Battery service life is 3 years

The new Reference system is extremely energy efficient as when the caliper is in standby mode; almost no power is required, thus **extending the life of the battery up to 3 years***.



* When Integrated Wireless is deactivated

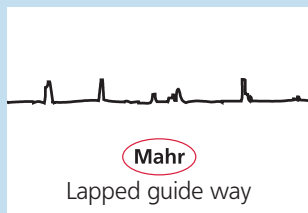


Superior quality of the guide ways

Only MarCal calipers have lapped guide way surfaces, these guarantee an even and sensitive run of the slide. Additionally, the service life of the caliper increases compared to a ground guide way due to the greater contact area on the guide way surface.



Surface of the guide way



MarConnect Integrated Wireless

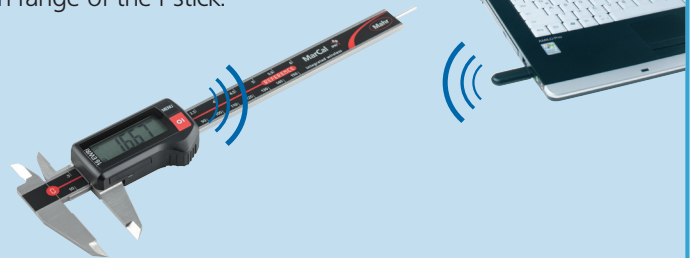


Wireless data transmission for the price of a data cable. With Integrated Wireless, you have a new Integrated Wireless data transmission system from Mahr for the price of a data cable. Data acquisition with digital calipers is now even simpler: Simply transmit your measured data without being caught up between cables directly into Microsoft Office Excel® or via a keyboard code into any Windows program.

Secure data transmission



With Integrated Wireless your data will be transferred to the digital indicator; this is confirmed with a message in the digital indicator's display to whether the sent data has been transferred correctly, and/or whether you are in the reception range of the i-stick.



Ergonomic Design

The handy non-slip thumb support of the MarCal 16 EWRI ensures even in contaminated working conditions trouble-free handling and therefore reliable measuring results.



The high-contrast display with 11 mm high digits enables accurate, fatigue-free reading of the measurement results.



Excellent resistance against dust, coolant and lubricants

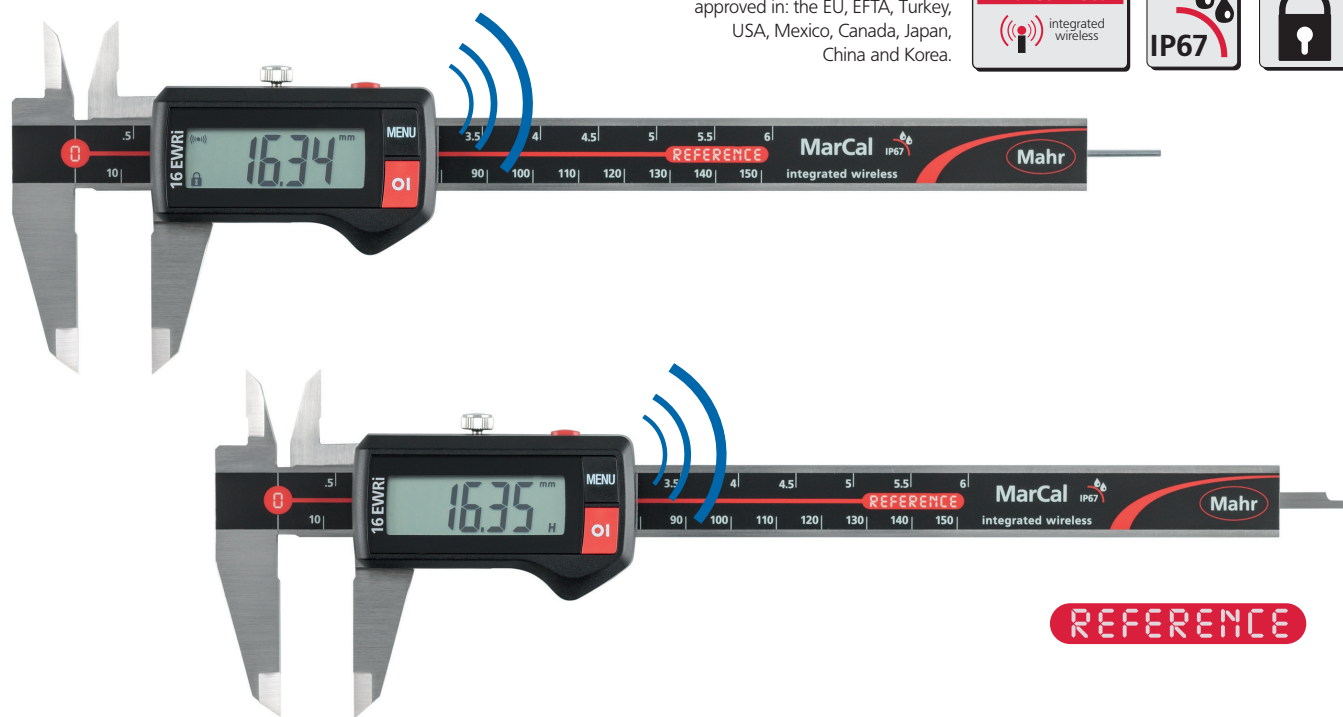


Due to the outstanding protection against dust and water the digital caliper MarCal 16 EWRI Reference delivers precise and secure results even in the most difficult workshop conditions. The finished plastic components have an excellent outstanding chemical resistance.

Code Initials	IP	International Protection
First digit	6	Dust-tight
Second digit	7	Protected against temporary immersion in water



Digital Caliper MarCal 16 EWRi



Integrated wireless has been approved in: the EU, EFTA, Turkey, USA, Mexico, Canada, Japan, China and Korea.



REFERENCE

Features

Functions:



ON/OFF
RESET (Set display to zero)
mm/inch
PRESET (for entering a numerical value)
Reference-Lock/Unlock
Hold
DATA
Auto-ON/OFF

- Integrated Wireless data transmission
- Immediate measurement due to the Reference system
- Excellent resistance against dust, coolants and lubricants, protection class IP67
- Dirt wipers are integrated in the slide
- Life of the battery up to 3 years

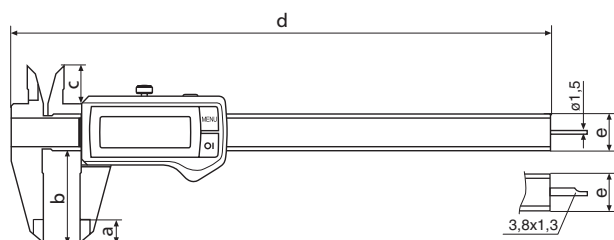
- Max measuring speed 2.5 m/s (100"/s)
- High contrast LCD with 11 mm high digits
- Lapped guide way
- Slide and beam made of hardened stainless steel
- Measuring blades for inside measurement

- Step measuring function
- Locking screw
- Supplied with: Case, battery, operating instructions

Technical Data

Measuring range		Resolution	Error limit G		Depth rod		Friction wheel	Order no.
mm	(inch)	mm/inch	mm	/ inch	DIN 862			
150	(6")	0.01/.0005"	0.03	/ .001"	●	●		4103400
150	(6")	0.01/.0005"	0.03	/ .001"	●	●	●	4103401
150	(6")	0.01/.0005"	0.03	/ .001"	●		●	4103402
150	(6")	0.01/.0005"	0.03	/ .001"	●		●	4103403
200	(8")	0.01/.0005"	0.03	/ .001"	●		●	4103404
200	(8")	0.01/.0005"	0.03	/ .001"	●		●	4103405
300	(12")	0.01/.0005"	0.04	/ .0015"				4103406
300	(12")	0.01/.0005"	0.04	/ .0015"			●	4103407

Technical Data



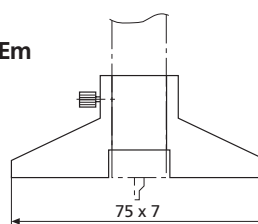
Dimensions

mm	a	b	c	d	e
150	10	40	16	235	16 x 3
200	10	50	19	285	16 x 3.5
300	14	64	19	388	16 x 4

Accessories

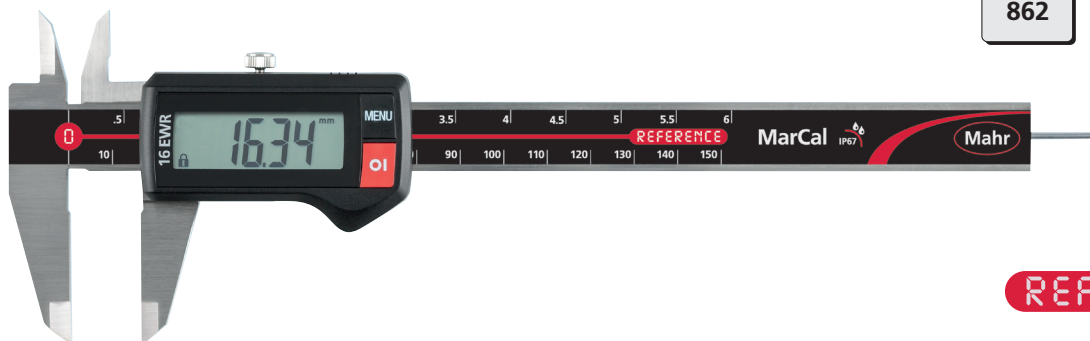
		Order no.
Depth Measuring Bridge	16 Em	4102020
Battery 3V, Type CR 2032		4102520
i-Stick wireless receiver incl. MarCom Standard		4102220
Software MarCom Professional 5.0		4102212
Software MarCom Standard 5.0		4102211
Accessories for Data Processing see Chapter 11		

16 Em



i-Stick

Digital Caliper MarCal 16 EWR

DIN
862

REFERENCE

Features

Functions:




ON/OFF
 AUTO-ON / OFF
 RESET (set display to zero)
 PRESET (for entering a numerical value)
 Reversal of counting direction
 mm/inch
 Reference-System
 LOCK-Function (key lock)

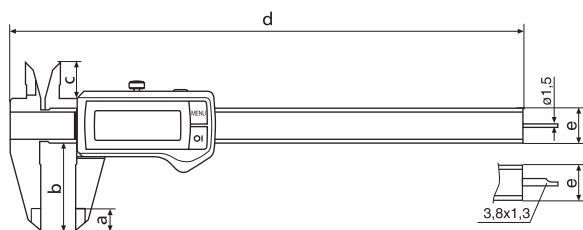
- Immediate measurement due to the Reference system
- Excellent resistance against dust, coolants and lubricants, protection class IP67
- Dirt wipers are integrated in the slide
- Life of the battery up to 3 years

- Max measuring speed 2.5 m/s (100"/s)
- High contrast Liquid Crystal Display with 11 mm high digits
- Raised guide ways for the protection of the scale
- Slide and beam made of hardened stainless steel

- Measuring blades for inside measurement
- Step measuring function
- Locking screw above
- Supplied with:
Case, battery, operating instructions

Technical Data

Measuring range	Resolution	Error limit G	Depth rod		Friction wheel	Order no.
mm (inch)	mm / inch	mm				
150 (6")	0.01 / .0005"	0.03	•			4103300
150 (6")	0.01 / .0005"	0.03	•		•	4103301
150 (6")	0.01 / .0005"	0.03		•		4103302
150 (6")	0.01 / .0005"	0.03		•	•	4103303



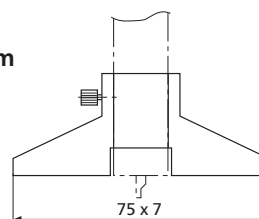
Dimensions

mm	a	b	c	d	e
150	10	40	16	235	16 x 3

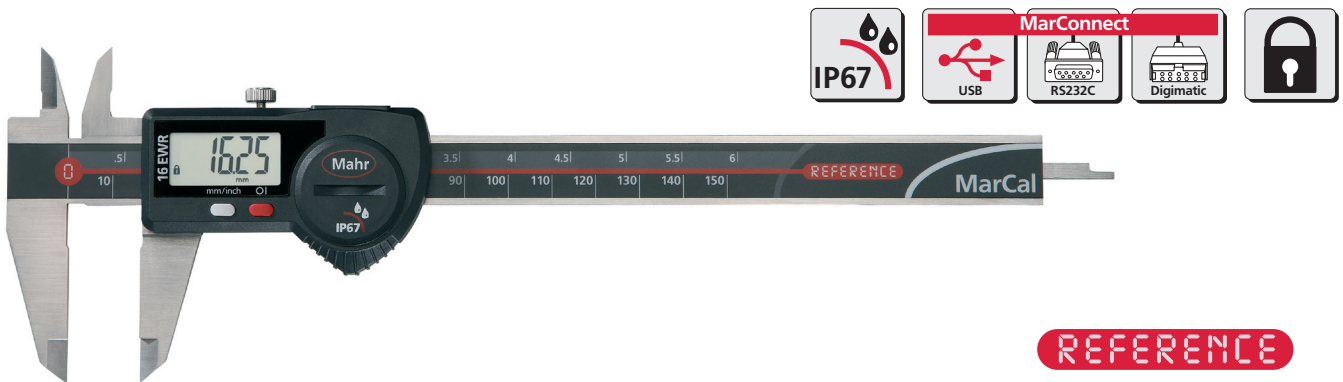
Accessories

	Order no.
Depth Measuring Bridge	16 Em 4102020
Battery 3V, Type CR 2032	4102520

16 Em



Digital Caliper MarCal 16 EWR with data output



Features

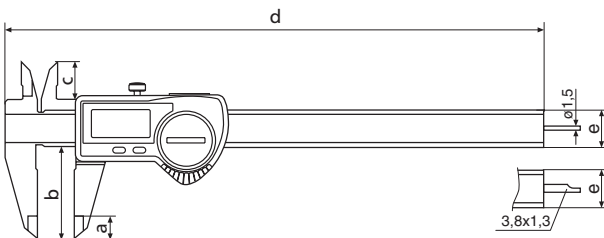
Functions:

ON/OFF
RESET (Set display to zero)
mm/inch
Reference-Lock/Unlock
DATA (Data transmission via
connection cable)
Auto-ON/OFF

- Immediate measurement due to the Reference system
- Excellent resistance against dust, coolants and lubricants, protection class IP67
- MarConnect data output, choose alternatively: USB, OPTO RS232C or Digimatic
- Dirt wipers are integrated in the slide
- Life of the battery up to 3 years
- Max measuring speed 2.5 m/s (100"/s)
- High contrast LCD with 8.5 mm high digits
- Lapped guide way
- Slide and beam made of hardened stainless steel
- Measuring blades for inside measurement
- Step measuring function
- Locking screw
- Supplied with: Case, battery, operating instructions

Technical Data

Measuring range	Resolution	Error limit G	Depth rod	Friction wheel	Order no.
mm (inch)	mm / inch	mm / inch	DIN 862		
150 (6")	0.01 / .0005"	0.03 / .001"	•	•	4103064
150 (6")	0.01 / .0005"	0.03 / .001"	•	•	4103066
200 (8")	0.01 / .0005"	0.03 / .001"	•	•	4103068
300 (12")	0.01 / .0005"	0.04 / .0015"	•	•	4103070
150 (6")	0.01 / .0005"	0.03 / .001"	•	•	4103065
150 (6")	0.01 / .0005"	0.03 / .001"	•	•	4103067
200 (8")	0.01 / .0005"	0.03 / .001"	•	•	4103069
300 (12")	0.01 / .0005"	0.04 / .0015"	•	•	4103071



Dimensions

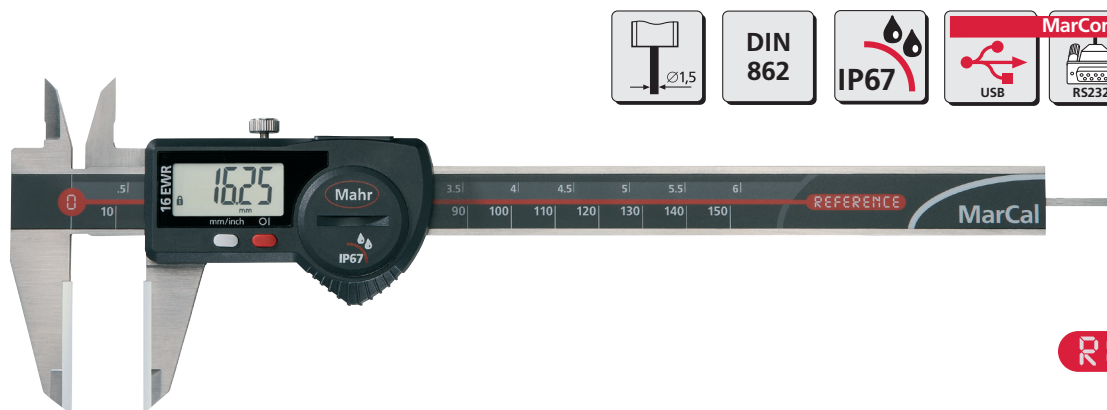
mm	a	b	c	d	e
150	10	40	16	235	16 x 3
200	10	50	19	285	16 x 3.5
300	14	64	19	388	16 x 4

Accessories

	Order no.
Depth Measuring Bridge	16 Em 4102020
Battery 3V, Type CR 2032	4102520
Data Connection Cable USB (2 m)	16 EXu 4102357
Data Connection Cable Opto RS232C (2 m), with SUB-D jack 9-pin	16 EXr 4102410
Data Connection Cable Digimatic (2 m), Flat plug 10-pin	16 EWd 4102915

Accessories for Data Processing see Chapter 11

Digital Caliper MarCal 16 EWR-C with ceramic outside measuring faces



REFERENCE

Features

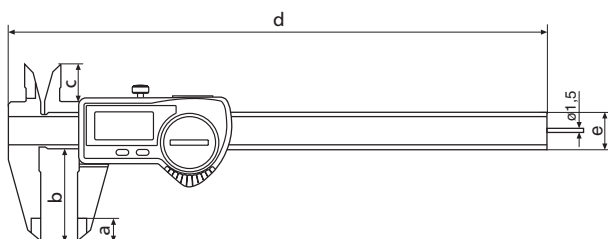
Functions:

ON/OFF
RESET (Set display to zero)
mm/inch
Reference-Lock/Unlock
DATA (Data transmission via connection cable)
Auto-ON/OFF

- Immediate measurement due to the Reference system
- Excellent resistance against dust, coolants and lubricants, protection class IP67
- MarConnect data output, choose alternatively: USB, OPTO RS232C or Digimatic
- Dirt wipers are integrated in the slide
- Life of the battery up to 3 years
- Max measuring speed 2.5 m/s (100"/s)
- High contrast LCD with 8.5 mm high digits
- Lapped guide way
- Slide and beam made of hardened stainless steel
- Measuring blades for inside measurement
- Step measuring function
- Locking screw
- Supplied with: Case, battery, operating instructions

Technical Data

Measuring range	Resolution	Error limit G	Order no.
mm (inch)	mm / inch	mm / inch	
150 (6")	0.01 / .0005"	0.03 / .001"	4103072



Dimensions

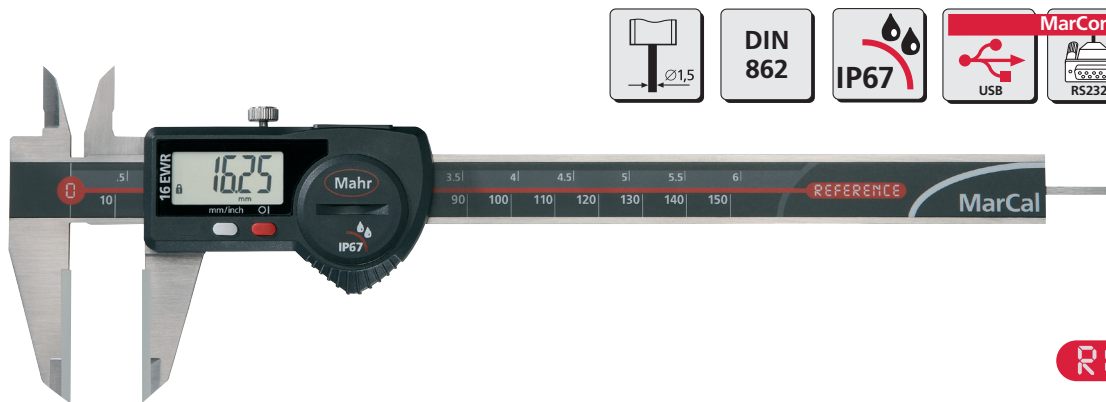
mm	a	b	c	d	e
150	10	40	16	235	16 x 3

Accessories

		Order no.
Depth Measuring Bridge	16 Em	4102020
Battery 3V, Type CR 2032		4102520
Data Connection Cable USB (2 m)	16 EXu	4102357
Data Connection Cable Opto RS232C (2 m), with SUB-D jack 9-pin	16 EXr	4102410
Data Connection Cable Digimatic (2 m), Flat plug 10-pin	16 EWd	4102915

Accessories for Data Processing see Chapter 11

Digital Caliper MarCal 16 EWR-H with carbide outside measuring faces

DIN
862

REFERENCE

Features

Functions:

ON/OFF
RESET (Set display to zero)
mm/inch
Reference-Lock/Unlock
DATA (Data transmission via
connection cable)
Auto-ON/OFF

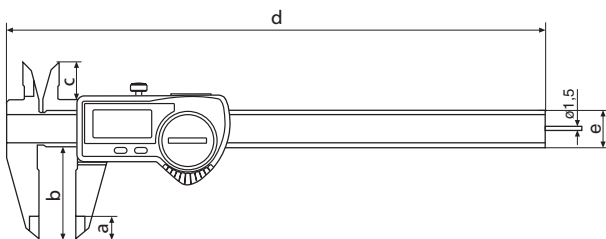
- Immediate measurement due to the Reference system
- Excellent resistance against dust, coolants and lubricants, protection class IP67
- MarConnect data output, choose alternatively: USB, OPTO RS232C or Digimatic
- Dirt wipers are integrated in the slide

- Life of the battery up to 3 years
- Max measuring speed 2.5 m/s (100"/s)
- High contrast LCD with 8.5 mm high digits
- Lapped guide way
- Slide and beam made of hardened stainless steel
- Measuring blades for inside measurement

- Step measuring function
- Locking screw
- Supplied with: Case, battery, operating instructions

Technical Data

Measuring range	Resolution	Error limit G	Order no.
mm (inch)	mm / inch	mm / inch	
150 (6")	0.01 / .0005"	0.03 / .001"	4103073



Dimensions

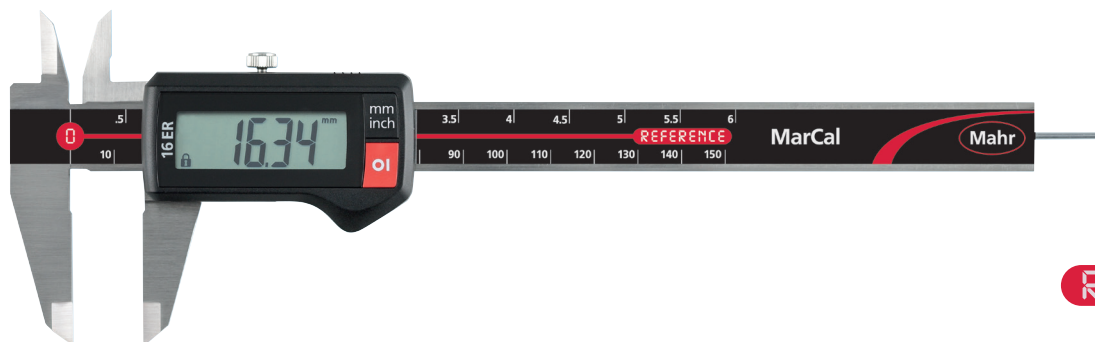
mm	a	b	c	d	e
150	10	40	16	235	16 x 3

Accessories

		Order no.
Depth Measuring Bridge	16 Em	4102020
Battery 3V, Type CR 2032		4102520
Data Connection Cable USB (2 m)	16 EXu	4102357
Data Connection Cable Opto RS232C (2 m), with SUB-D jack 9-pin	16 EXr	4102410
Data Connection Cable Digimatic (2 m), Flat plug 10-pin	16 EWd	4102915

Accessories for Data Processing see Chapter 11

Digital Caliper MarCal 16 ER

 DIN
862


REFERENCE

Features

Functions:




ON/OFF
RESET (Set display to zero)
mm/inch
Reference-Lock/Unlock
Auto-ON/OFF

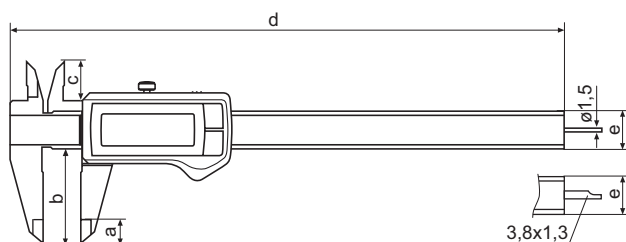
- Immediate measurement due to the Reference system
- Dirt wipers are integrated in the slide
- Life of the battery up to 3 years
- Max measuring speed 2.5 m/s (100"/s)

- High contrast Liquid Crystal Display with 11 mm high digits
- Lapped guide way
- Slide and beam made of hardened stainless steel

- Measuring blades for inside measurement
- Step measuring function
- Locking screw
- Supplied with:
Case, battery, operating instructions

Technical Data

Measuring range	Resolution	Error limit G	Depth rod		Friction wheel	Order no.
mm (inch)	mm / inch	mm				
150 (6")	0.01/ .0005"	0.03	•			4103010
150 (6")	0.01/ .0005"	0.03	•		•	4103011
150 (6")	0.01/ .0005"	0.03		•		4103012
150 (6")	0.01/ .0005"	0.03		•	•	4103013



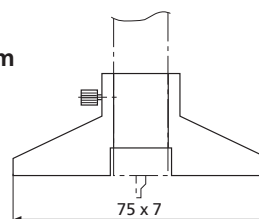
Dimensions

mm	a	b	c	d	e
150	10	40	16	235	16 x 3
200	10	50	19	285	16 x 3.5
300	14	64	19	388	16 x 4

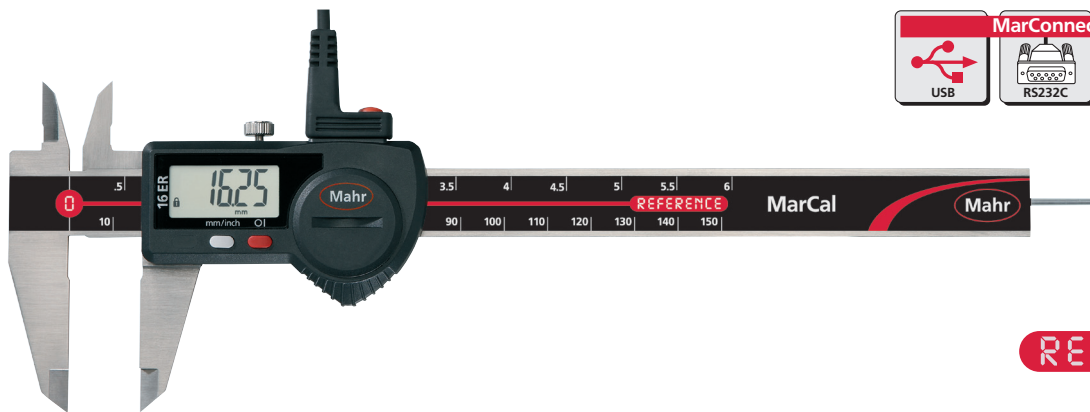
Accessories

	Order no.
Depth Measuring Bridge	16 Em 4102020
Battery 3V, Type CR 2032	4102520

16 Em



Digital Caliper MarCal 16 ER with data output



REFERENCE



Features

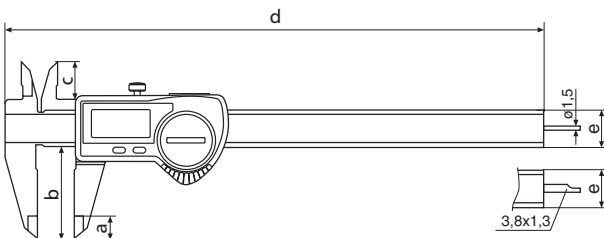
Functions:

ON/OFF
RESET (Set display to zero)
mm/inch
Reference-Lock/Unlock
DATA (Data transmission via connection cable)
Auto-ON/OFF

- Immediate measurement due to the Reference system
- MarConnect data output, choose alternatively: USB, OPTO RS232C or Digimatic
- Dirt wipers are integrated in the slide
- Life of the battery up to 3 years
- Max measuring speed 2.5 m/s (100"/s)
- High contrast LCD with 11 mm high digits
- Lapped guide way
- Slide and beam made of hardened stainless steel
- Measuring blades for inside measurement
- Step measuring function
- Locking screw
- Supplied with: Case, battery, operating instructions

Technical Data

Measuring range		Resolution		Error limit G		DIN 862	Depth rod		Friction wheel	Order no.
mm	(inch)	mm	/ inch	mm	/ inch					
150	(6")	0.01	/ .0005"	0.03	/ .001"		•			4103014
150	(6")	0.01	/ .0005"	0.03	/ .001"		•		•	4103015
200	(8")	0.01	/ .0005"	0.03	/ .001"			•		4103018
300	(12")	0.01	/ .0005"	0.04	/ .0015"					4103020
150	(6")	0.01	/ .0005"	0.03	/ .001"			•		4103016
150	(6")	0.01	/ .0005"	0.03	/ .001"			•	•	4103017
200	(8")	0.01	/ .0005"	0.03	/ .001"			•	•	4103019
300	(12")	0.01	/ .0005"	0.04	/ .0015"				•	4103021



Dimensions

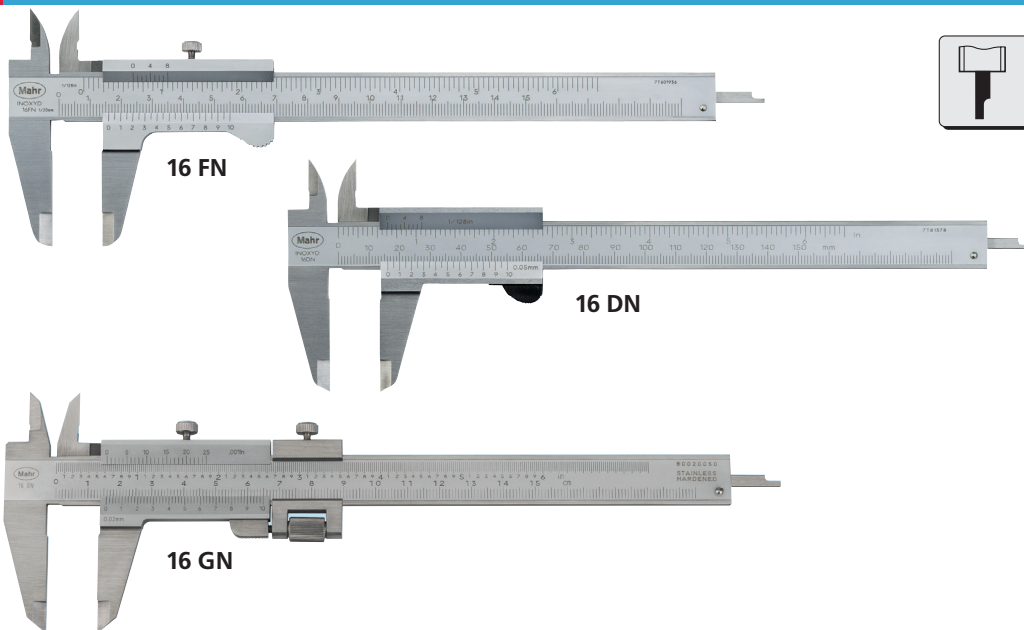
mm	a	b	c	d	e
150	10	40	16	235	16 x 3
200	10	50	19	285	16 x 3.5
300	14	64	19	388	16 x 4

Accessories

		Order no.
Depth Measuring Bridge	16 Em	4102020
Battery 3V, Type CR 2032		4102520
Data Connection Cable USB (2 m)	16 EXu	4102357
Data Connection Cable Opto RS232C (2 m), with SUB-D jack 9-pin	16 EXr	4102410
Data Connection Cable Digimatic (2 m), Flat plug 10-pin	16 EWd	4102915

Accessories for Data Processing see Chapter 11

Vernier Calipers MarCal 16 N, 16 FN, 16 GN, 16 DN with scale reading



Features

- Vernier and main scale have a satin chrome finish for glare free reading
- Slide and beam made of hardened stainless steel
- Raised guide ways for the protection of the scale
- Measuring blades for inside measurement
- Step measuring function
- Depth bar
- Locking screw or thumb clamp
- Supplied with:
Plastic case and thread table

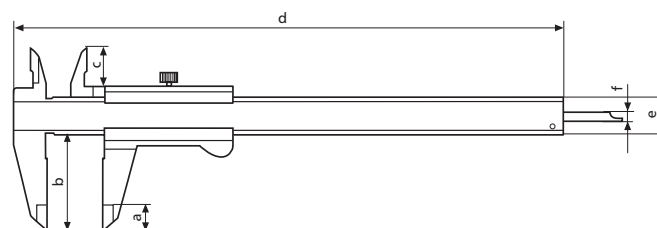
Technical Data

	Measuring range		Readings		Error limit G		Order no.	Order no.	Remarks
	mm	(inch)	upper inch	lower mm	mm	DIN 862	without fine adjustment	with fine adjustment	
16 FN	150			0.05	0.05	●	4100420		Locking screw above
16 FN	150	(6")	1/128"	0.05	0.05	●	4100400		Locking screw above
16 DN	150	(6")	1/128"	0.05	0.05	●	4100600		Thumb clamp
16 N	150	(6")	1/128"	0.05	0.05	●	4100500		Locking screw below
16 GN	150			0.02	0.04		4100650	4100660*	
16 GN	150	(6")	.001"	0.02	0.04		4100670	4100680*	
16 FN	200			0.05	0.05	●	4100421		
16 FN	200	(8")	1/128"	0.05	0.05	●	4100401		
16 GN	200			0.02	0.05		4100651	4100661*	Locking screw above
16 GN	200	(8")	.001"	0.02	0.05		4100671	4100681*	
16 FN	300			0.05	0.05	●	4100422		
16 FN	300	(12")	1/128"	0.05	0.05	●	4100402		
16 GN	300			0.02	0.05		4100652	4100662*	
16 GN	300	(12")	.001"	0.02	0.05		4100672	4100682*	

* Calipers with fine adjustment the measuring range is shortened by 20 mm / 1"

Dimensions

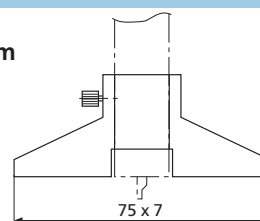
mm	a	b	c	d	e	f
150	10	40	16	228	16 x 3	3.8
200	14	50	19	290	17 x 3.5	3.8
300	16	64	23	404	20 x 4	4.8



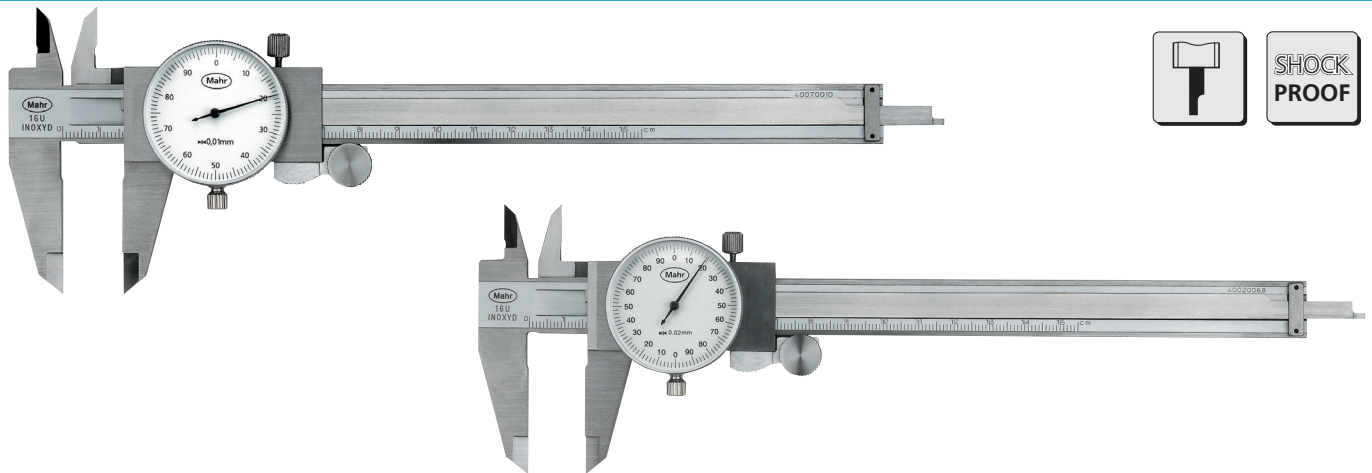
Accessories

		Order no.
Depth Measuring Bridge	16 Em	4102020
Leather case for measuring range 150 mm		4100302

16 Em



Vernier Caliper MarCal 16 U with circular scale



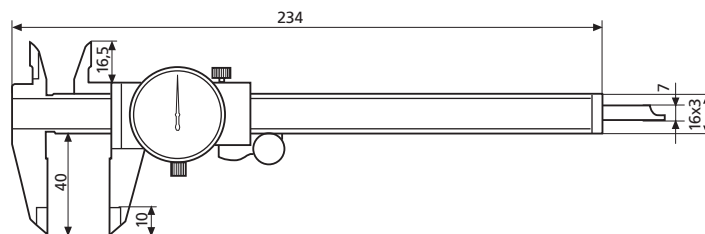
**SHOCK
PROOF**

Features

- Large, high contrast dial face
- Satin chrome finished line scale
- Shockproof movement
- Zero setting through rotating the dial face and locking screw
- Covered rack
- Slide and beam made of hardened stainless steel
- Measuring blades for inside measurement
- Step measuring function
- Locking screw
- Depth bar
- Supplied with: Plastic case
- Inch model is supplied with a black dial face

Technical Data

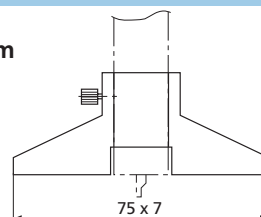
Measuring range	Readings	Diameter of circular scale	1 Pointer revolution	Dial face color	Error limit <i>G</i>	DIN 862	Order no.
150 mm	0.01 mm	34 mm	1 mm	white	0.03 mm	•	4107005
150 mm	0.02 mm	34 mm	2 mm	white	0.03 mm	•	4107107
6"	.001"	1.3"	.100"	black	.0012"		4107900



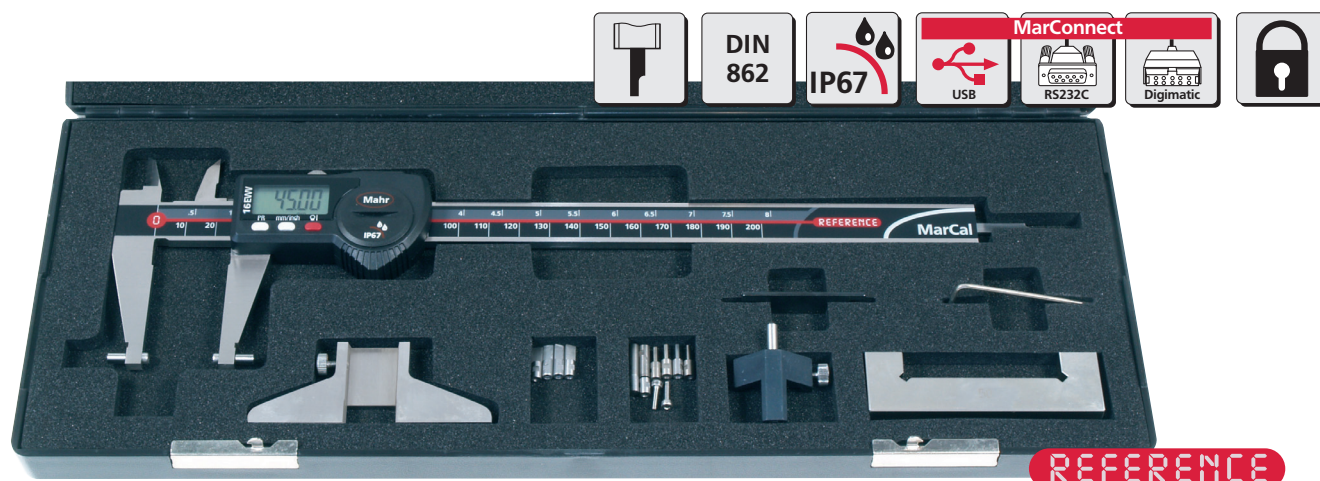
Accessories

	Order no.	
Depth Measuring Bridge	16 Em	4102020
Leather case for meas. range 150 mm		4100302

16 Em



Universal Digital Caliper MarCal 16 EWW in set



Applications

- The 16 EWW can also be used as a standard caliper (4 types of measurement).

When used in conjunction with the standard accessories; it is possible to measure recesses, grooves, etc.

In conjunction with the additional accessories; threads, bores, serrations, etc. can be measured.

Features

Functions:

- ON/OFF
- RESET (Set display to zero)
- mm/inch
- Reference-Lock/Unlock
- PRESET (for entering a numerical value)
- DATA (Data transmission via connection cable)
- Auto-ON/OFF
- Immediate measurement due to the Reference system

- Excellent resistance against dust, coolants and lubricants, protection class IP67
- MarConnect data output, choose alternatively: USB, OPTO RS232C or Digimatic
- Dirt wipers are integrated in the slide
- Life of the battery up to 3 years
- Max measuring speed 2.5 m/s (100"/s)
- High contrast LCD with 8.5 mm high digits

- Lapped guide way
- Slide and beam made of hardened stainless steel
- Measuring blades for inside measurement
- Step measuring function
- Locking screw
- Supplied with: Case, battery, operating instructions

Technical Data

Measuring range*	Resolution	Error limit G	Order no.
mm (inch)	mm / inch	mm	
200 (8")	0.01 / .0005"	0.03	4118807**
200 (8")	0.01 / .0005"	0.03	4118808***

* in conjunction with accessories the measuring range may change

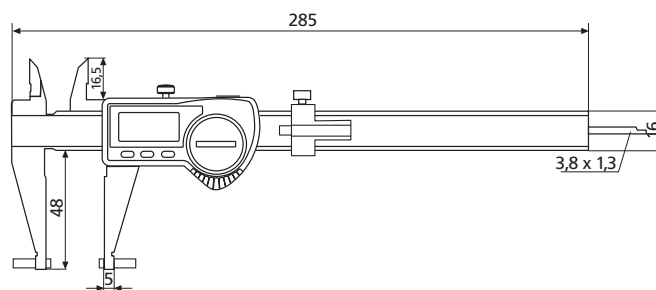
** includes standard accessories

*** excludes standard accessories

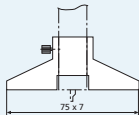
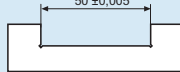
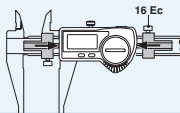
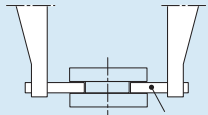
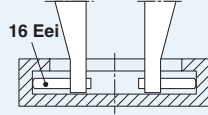
Accessories

	Order no.
Depth Measuring Bridge	16 Em 4102020
Battery 3V, Type CR 2032	4102520
Data Connection Cable USB (2 m)	16 EXu 4102357
Data Connection Cable Opto RS232C (2 m), with SUB-D jack 9-pin	16 EXr 4102410
Data Connection Cable Digimatic (2 m), Flat plug 10-pin	16 EWD 4102915

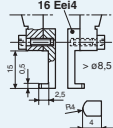
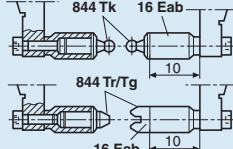
Accessories for Data Processing see Chapter 11



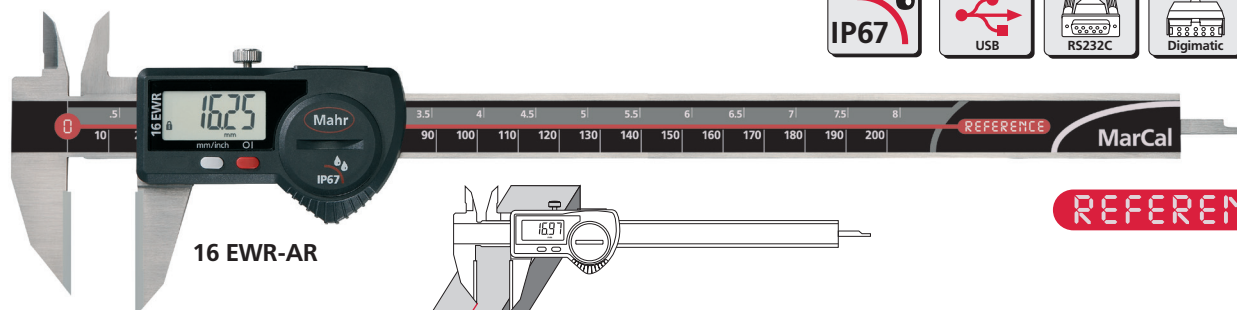
Standard Accessories are included in the set

Catalog no.	Description	Order no.	Required quantity	Remarks
16 Em	Depth Measuring Bridge	4102020	1	
16 Eel	Setting Gage for inside measurement	4118817	1	16 Eel 
16 Ec	Measuring Force Device	4118818	1	
16 Eea 1	Anvils for outside measurement	4118810	2	 16 Eea1 16 Eea2 16 Eea3
16 Eea 2	Anvils for outside measurement	4118811	2	
16 Eea 3	Anvils for outside measurement	4118812	2	
16 Eei 1	Anvils for inside measurement	4118813	2	 16 Eei1 16 Eei2 16 Eei3
16 Eei 2	Anvils for inside measurement	4118814	2	
16 Eei 3	Anvils for inside measurement	4118815	2	
	Screws M2 x 8	4879602	2	

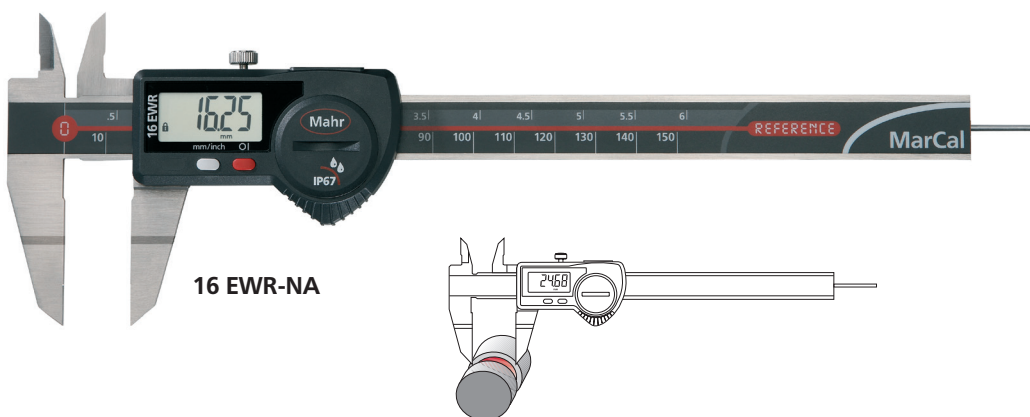
Additional Accessories

Catalog no.	Description	Order no.	Required quantity	Remarks
16 Eei 4	Anvils for inside measurement	4118816	2	 from dia. 8.5 mm
16 Eab	Mounting Attachment for 844Tg/Tr and 844 Tk	4118819	2	 see Page 10-19
844 Tk	Ball Anvil		2	
844 Tg/Tr	Thread Anvil		1 + 1	see Pages 10-16/10-17

Digital Caliper MarCal 16 EWR special design



16 EWR-AR







16 EWR-NA

Features

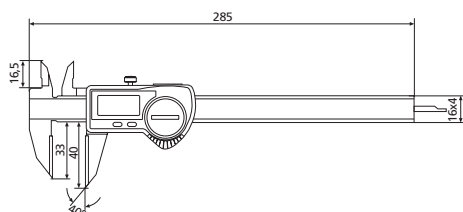
Features are the same as the MarCal 16 EWR, please refer to Page 1-8, additional features can be found in the Technical Data.

Technical Data

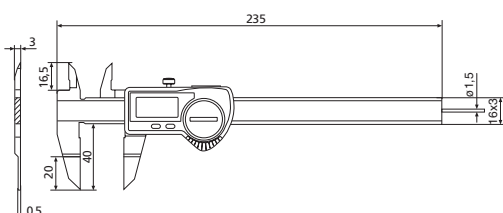
	Measuring range	Resolution	Error limit	Depth rod	Order no.	Type
	mm (inch)	mm / inch	G mm	 		
16 EWR-AR	200 (8")	0.01 / .0005"	0.03		4103082	Scribing/markings caliper*
16 EWR-NA	150 (6")	0.01 / .0005"	0.03		4103074	Keyseat caliper

* Carbide measuring faces

16 EWR-AR



16 EWR-NA

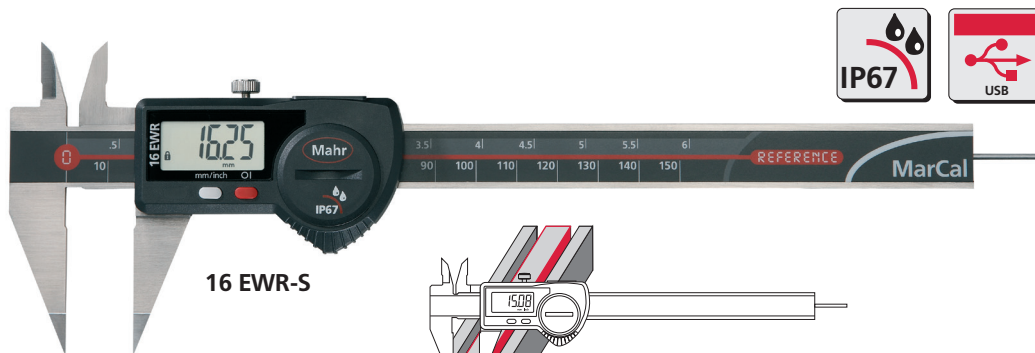


Accessories

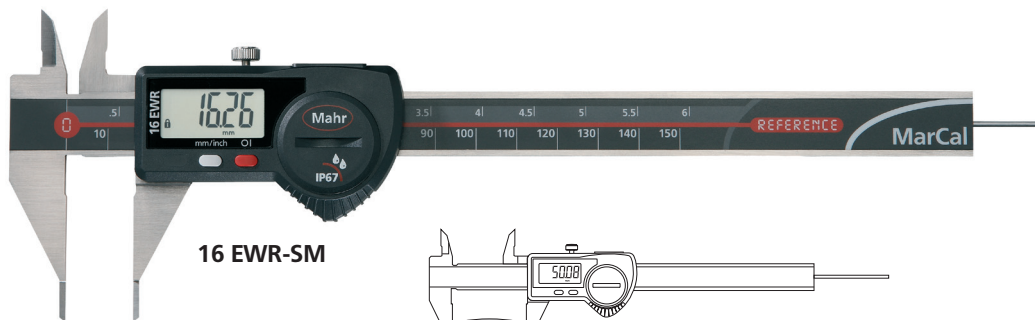
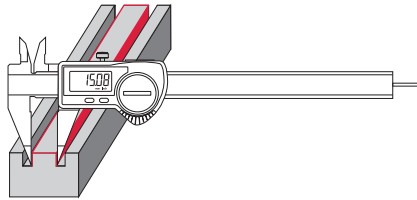
Battery, Data Connection Cables see Page 1 - 9

Accessories for Data Processing see Chapter 11

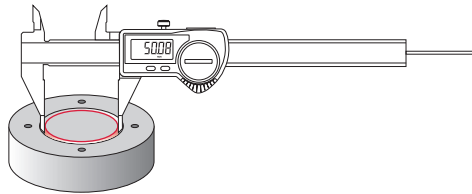
Digital Caliper MarCal 16 EWR special design



16 EWR-S



16 EWR-SM




REFERENCE

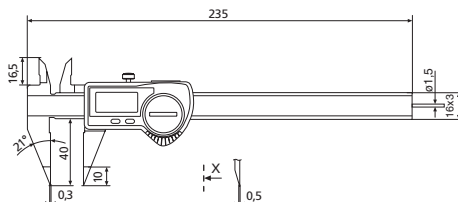
Features

Features are the same as the MarCal 16 EWR, please refer to Page 1-8, additional features can be found in the Technical Data.

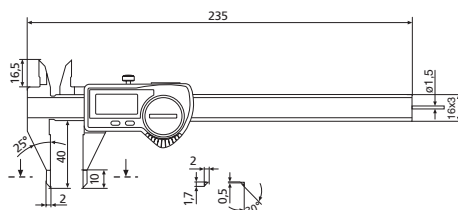
Technical Data

	Measuring range	Resolution	Error limit	Depth rod	Order no.	Type
	mm (inch)	mm / inch	G mm			
16 EWR-S	150 (6")	0.01 / .0005"	0.03	●	4103075	Pointed caliper
16 EWR-SM	150 (6")	0.01 / .0005"	0.03	●	4103076	Caliper with pointed meas. jaws

16 EWR-S



16 EWR-SM



Accessories

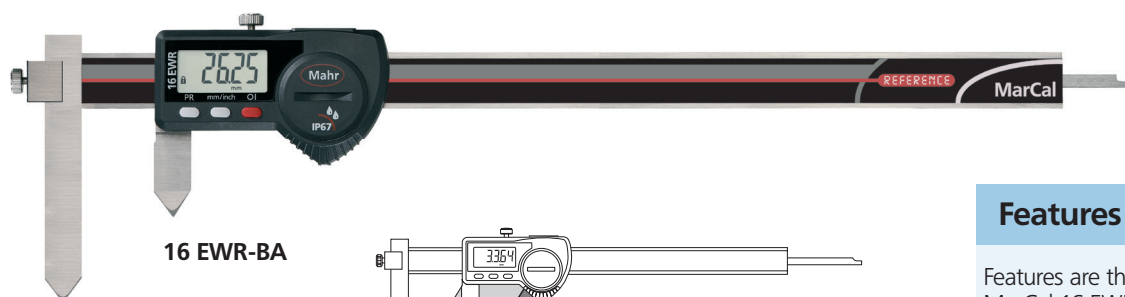
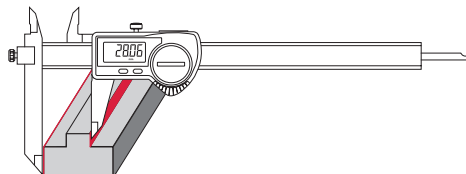
Battery, Data Connection Cables see Page 1 - 9

Accessories for Data Processing see Chapter 11

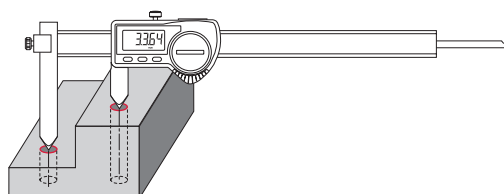
Digital Caliper MarCal 16 EWR special design



16 EWR-VS




16 EWR-BA



Features

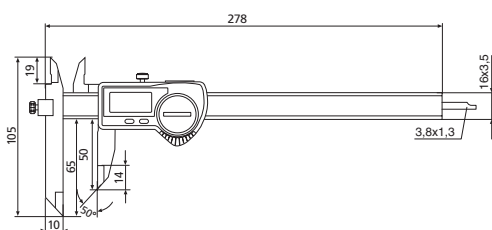
Features are the same as the MarCal 16 EWR, please refer to Page 1-8, additional features can be found in the Technical Data.

Technical Data

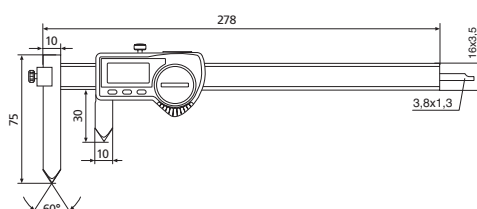
	Measuring range	Resolution	Error limit	Depth rod	Order no.	Type
	mm (inch)	mm / inch	G mm			
16 EWR-VS	0 - 200 (0 - 8")	0.01 / .0005"	0.04	●	4103083	Adjustable measuring jaws
16 EWR-BA	10 - 210 (.4 - 8.3")	0.01 / .0005"	0.04	●	4103084	Adjustable measuring jaws*

* to measure the distance between bores

16 EWR-VS



16 EWR-BA

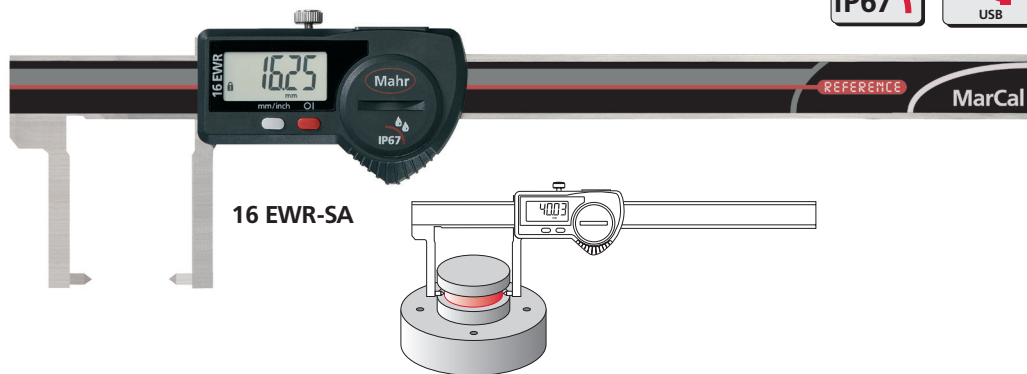


Accessories

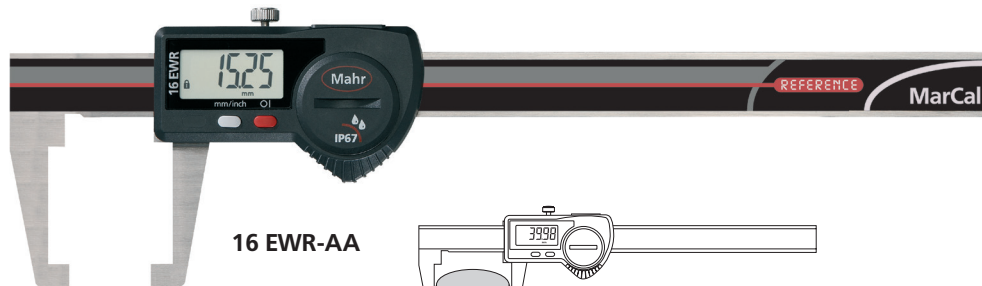
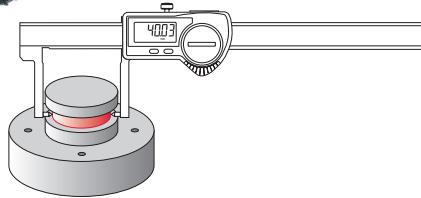
Battery, Data Connection Cables see Page 1 - 9

Accessories for Data Processing see Chapter 11

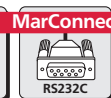
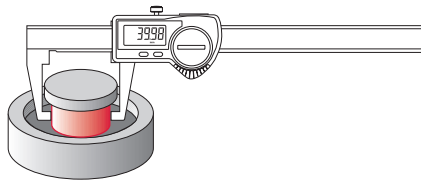
Digital Caliper MarCal 16 EWR special design



16 EWR-SA



16 EWR-AA



REFERENCE

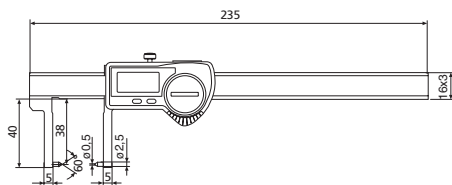
Features

Features are the same as the MarCal 16 EWR, please refer to Page 1-8, additional features can be found in the Technical Data.

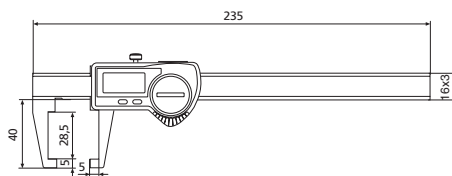
Technical Data

	Measuring range		Resolution		Error limit G	Order no.	Type
	mm	(inch)	mm	/ inch	mm		
16 EWR-SA	150	(6")	0.01	/ .0005"	0.03	4103077	Inwardly angled anvils
16 EWR-AA	150	(6")	0.01	/ .0005"	0.03	4103079	Inwardly angled measuring jaws

16 EWR-SA



16 EWR-AA

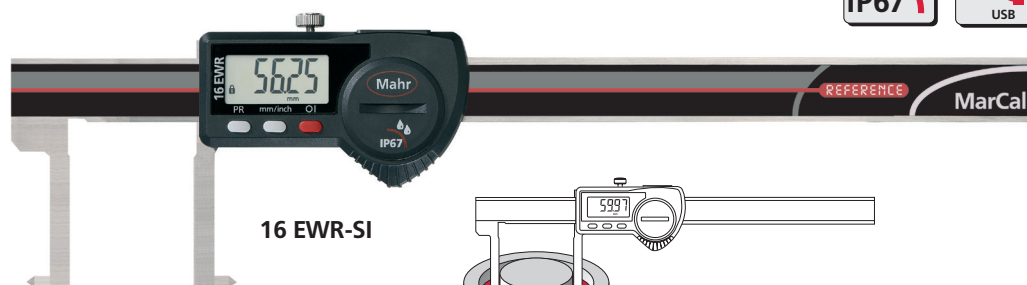
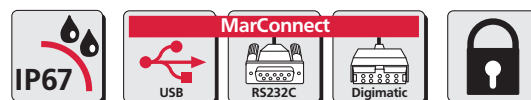


Accessories

Battery, Data Connection Cables see Page 1 - 9

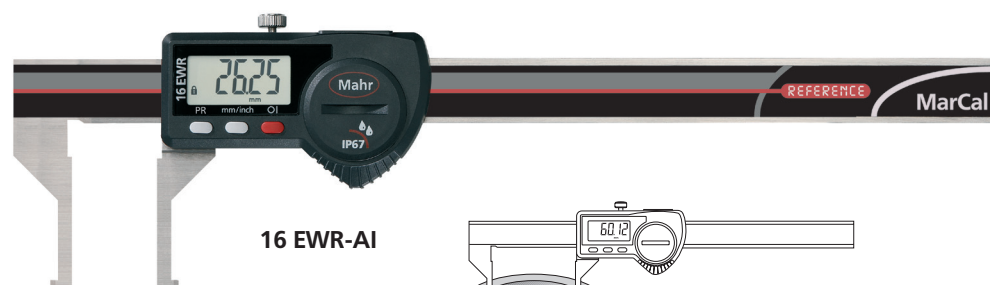
Accessories for Data Processing see Chapter 11

Digital Caliper MarCal 16 EWR special design



16 EWR-SI

REFERENCE



16 EWR-AI

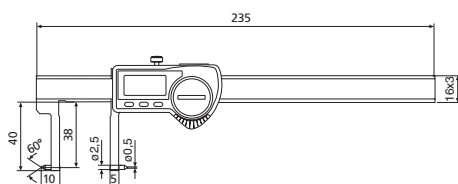
Features

Features are the same as the MarCal 16 EWR, please refer to Page 1-8, additional features can be found in the Technical Data.

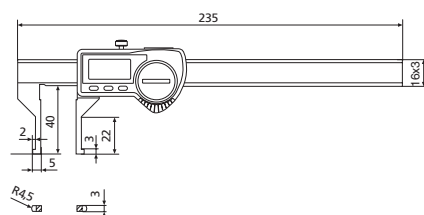
Technical Data

	Measuring range	Resolution	Error limit	Order no.	Type
	mm (inch)	mm / inch	G mm		
16 EWR-SI	20 - 170 (.8 - 6.7")	0.01 / .0005"	0.03	4103078	Outwardly angled anvils
16 EWR-AI	10 - 160 (.4 - 6.3")	0.01 / .0005"	0.03	4103080	Outwardly angled measuring jaws

16 EWR-SI



16 EWR-AI

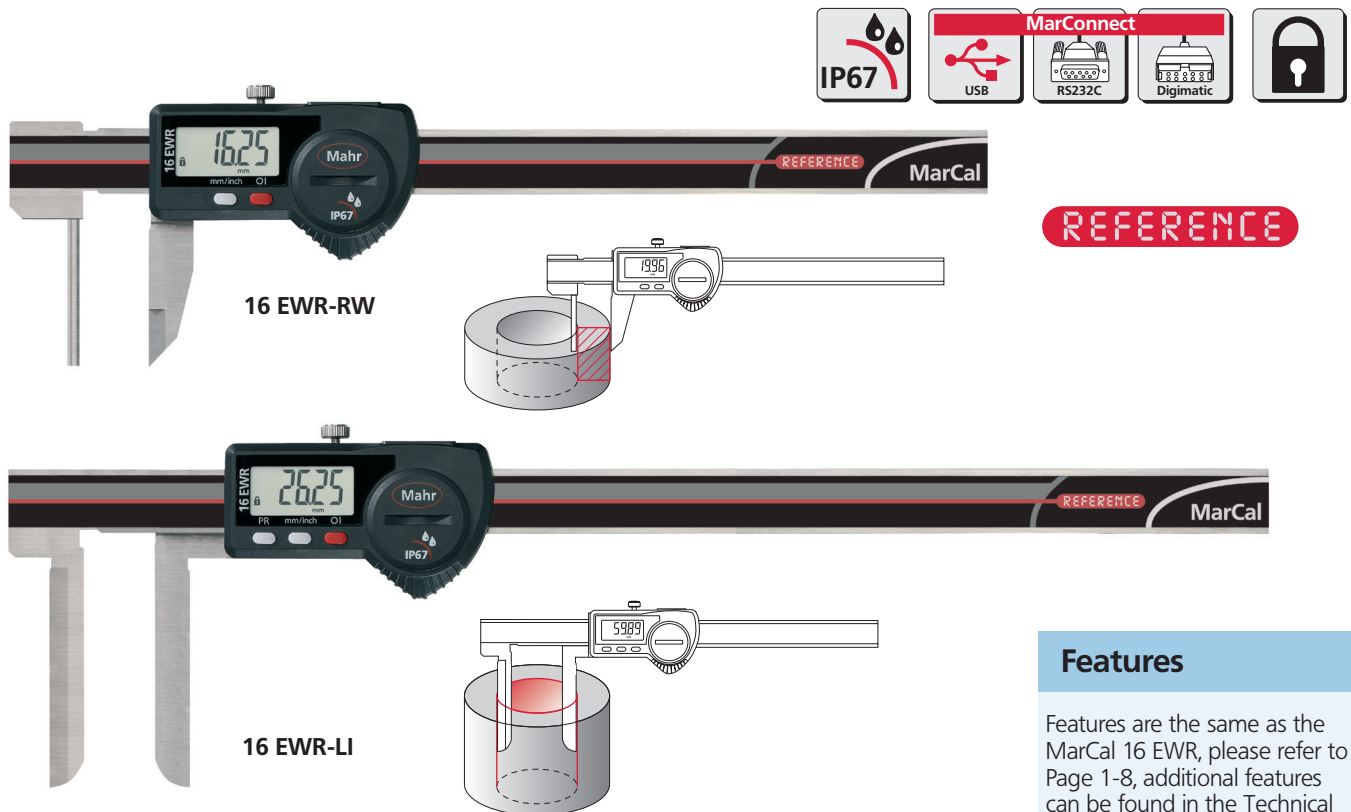


Accessories

Battery, Data Connection Cables see Page 1 - 9

Accessories for Data Processing see Chapter 11

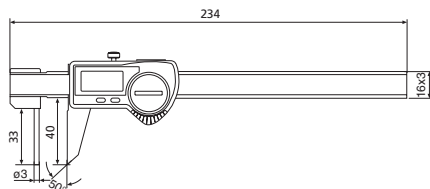
Digital Caliper MarCal 16 EWR special design



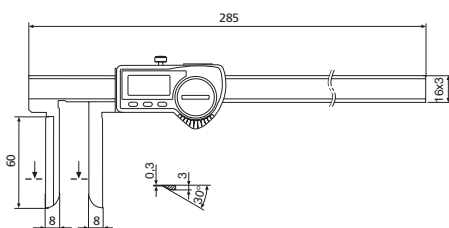
Technical Data

	Measuring range		Resolution		Error limit G	Order no.	Type
	mm	(inch)	mm	/ inch	mm		
16 EWR-RW	0 - 150	(0 - 6")	0.01	/ .0005"	0.05	4103081	Wall thickness measuring caliper
16 EWR-LI	10 - 200	(.4 - 8")	0.01	/ .0005"	0.05	4103085	with long narrow measuring jaws

16 EWR-RW



16 EWR-LI



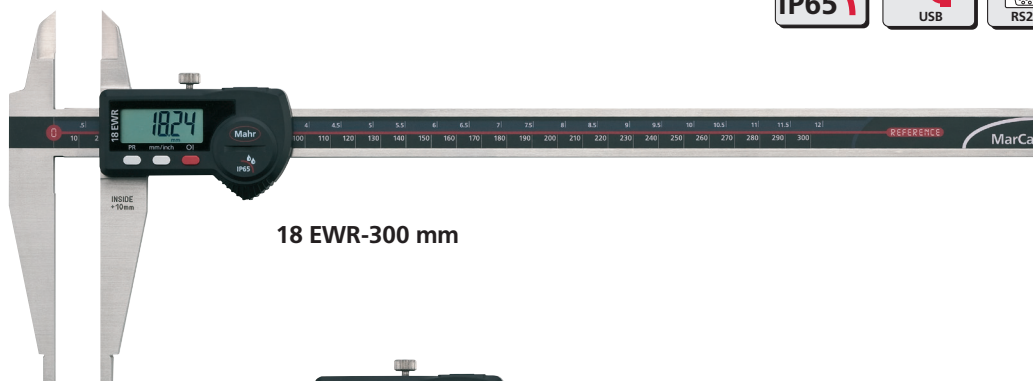
Accessories

Battery, Data Connection Cables see Page 1 - 9

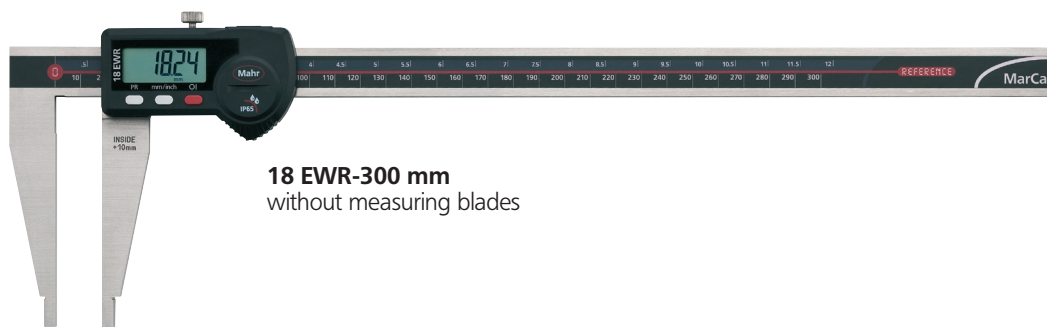
Accessories for Data Processing see Chapter 11

Digital Caliper MarCal 18 EWR

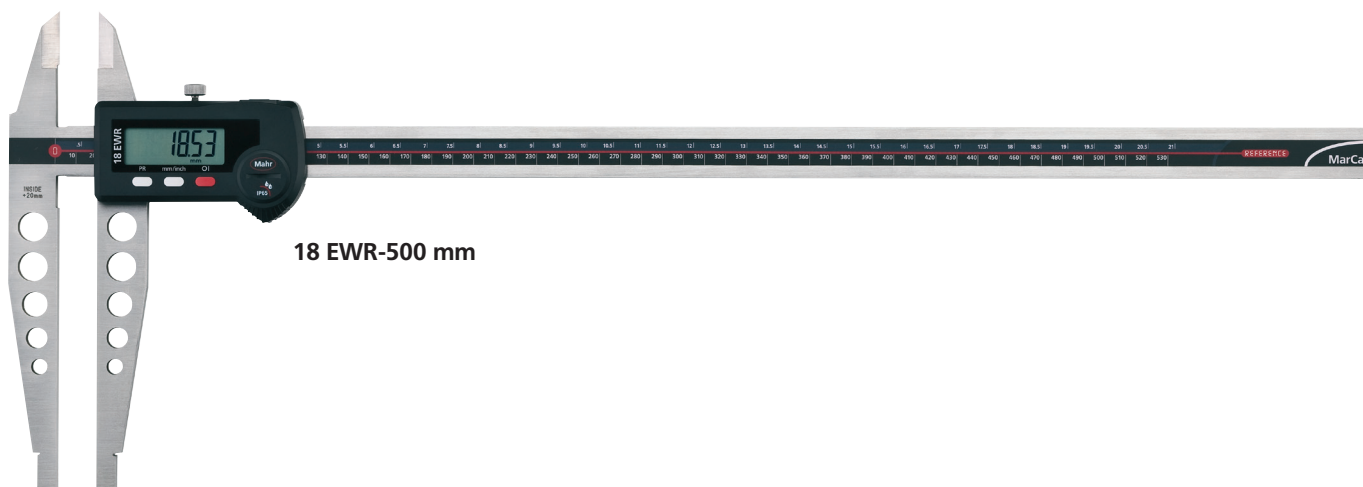
REFERENCE



18 EWR-300 mm



18 EWR-300 mm
without measuring blades



18 EWR-500 mm

Features

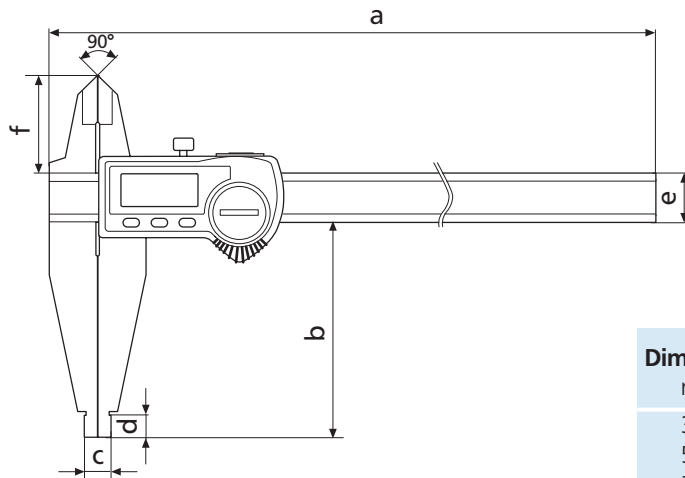
Functions:

ON/OFF
RESET (Set display to zero)
mm/inch
Reference-Lock/Unlock
PRESET (for entering a numerical value)
DATA (Data transmission via connection cable)
Auto-ON/OFF

- Immediate measurement due to the Reference system
- Excellent resistance against dust, coolants and lubricants, protection class IP65
- MarConnect data output, choose alternatively: USB, OPTO RS232C or Digimatic

- Dirt wipers are integrated in the slide
- Life of the battery up to 3 years
- Max measuring speed 2.5 m/s (100"/s)
- High contrast LCD with 10 mm (only 300 mm) and 12.5 mm high digits

- Slide and beam made of hardened stainless steel
- Rounded measuring blades for inside measurement
- Locking screw
- Supplied with: Case, battery, operating instructions



Dimensions

mm	a	b	c	d	e	f
300	410	90	10	10	20 x 4.5	40
500	650	150	20	20	25 x 5.5	55
750	905	150	20	20	25 x 5.5	55
1000	1165	150	20	20	30 x 6.5	60

Technical Data

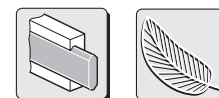
Measuring range		Resolution		Error limit G	Weight	Order no. with measuring blades	Weight	Order no. without measuring blades
mm	(inch)	mm	/ inch	mm	kg		kg	
300	(12")	0.01	/ .0005"	0.03	0.45	4112704	0.44	4112705
500	(20")	0.01	/ .0005"	0.04	1.10	4112712	1.00	4112713
750	(30")	0.01	/ .0005"	0.05	1.35	4112714	1.28	4112715
1000	(40")	0.01	/ .0005"	0.06	2.20	4112716	2.10	4112717

Accessories

	Order no.
Depth Measuring Bridge	16 Em 4102020
Battery 3V, Type CR 2032	4102520
Data Connection Cable USB (2 m)	16 EXu 4102357
Data Connection Cable Opto RS232C (2 m), with SUB-D jack 9-pin	16 EXr 4102410
Data Connection Cable Digimatic (2 m), Flat plug 10-pin	16 EWd 4102915

Accessories for Data Processing see Chapter 11

Digital Caliper MarCal 18 ESA lightweight construction



Features

Functions:


ON/OFF
RESET (Zero setting)
mm/inch
HOLD (storage of measured values)
DATA (Data transmission)

- Dirt wipers are integrated in the slide
- Max measuring speed 1.5 m/sec (60"/sec)
- Data output: Opto RS232C (only 300 mm version)
- High contrast Liquid Crystal Display with 6 mm or 10.5 mm high digits

- To reduce the overall weight the slide and beam are made from aluminum and are coated with a hard anodized surface coating (1100HV)
- Measuring faces are made of hardened stainless steel
- Prisma guide ways for a more smooth and even movement

- Measuring blades for outside measurement
- Rounded measuring faces for inside measurement
- Locking screw
- Supplied with: Case

Technical Data

Measuring range		Resolution		Error limit G			Weight	Order no.
mm	(inch)	mm	/ inch	mm	/ inch		kg	
300	(12")	0.01	/ .0005"	0.03	/ .001"	●	0.50	4112620
500	(20")	0.01	/ .0005"	0.03	/ .001"	—	1.40	4112621
800	(32")	0.01	/ .0005"	0.07	/ .0025"	—	1.60	4112622
1000	(40")	0.01	/ .0005"	0.08	/ .0032"	—	1.80	4112623

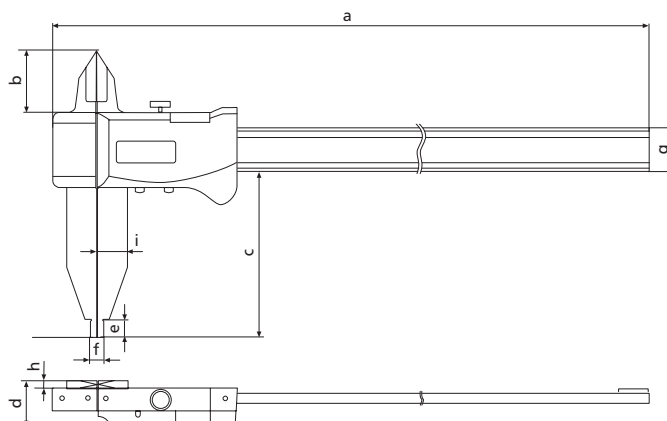
Dimensions

mm	a	b	c	d	e	f	g	h	i
300	450	33	90	24.5	10	10	25	4.5	17
500	726	42	150	33.5	15	20	31.9	6	29
800	1026	42	150	33.5	15	20	31.9	6	29
1000	1226	42	150	33.5	15	20	31.9	6	29

Accessories

	Order no.
Battery 3V, Type CR 2032	4102520
Data Connection Cable Opto RS232C (2 m), with SUB-D jack 9-pin	4102510

Accessories for Data Processing see Chapter 11



Caliper MarCal 18 NA lightweight construction



Features

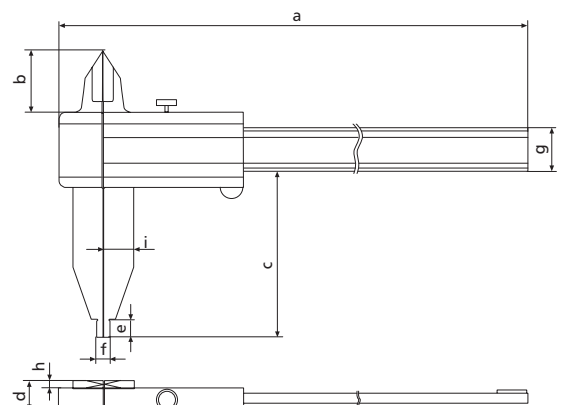
- To reduce the overall weight the slide and beam are made from aluminum and are coated with a hard anodized surface coating (1100HV)
- Measuring faces are made of hardened stainless steel
- Prisma guide ways for a more smooth and even movement
- Measuring blades for outside measurement
- Rounded measuring faces for inside measurement
- Locking screw
- Supplied with: Case, over 1500 mm supplied in a cardboard box

Technical Data

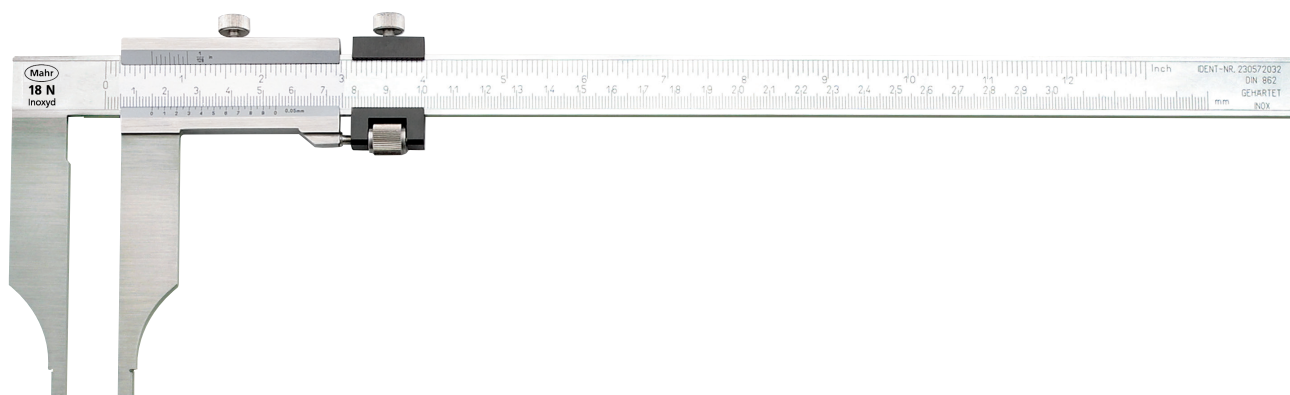
Measuring range	Readings		Error limit G	Weight	Order no.
mm	upper	lower	mm	kg	
300	0.02	0.02	0.03	0.50	4112300
500	0.02	0.02	0.03	1.40	4112301
1000	0.02	0.02	0.08	1.75	4112303
800	0.02	0.02	0.07	1.60	4112302
1500	0.05	0.05	0.16	2.10	4112304
2000	0.05	0.05	0.16	2.50	4112305

Dimensions

mm	a	b	c	d	e	f	g	h	i
300	450	33	90	17.5	10	10	25	4.5	17
500	726	42	150	20.7	15	20	31.9	6	29
800	1026	42	150	20.7	15	20	31.9	6	29
1000	1226	42	150	20.7	15	20	31.9	6	29
1500	1760	85	200	25	15	30	48.1	6	40
2000	2260	85	200	25	15	30	48.1	6	40



Vernier Caliper MarCal 18 N

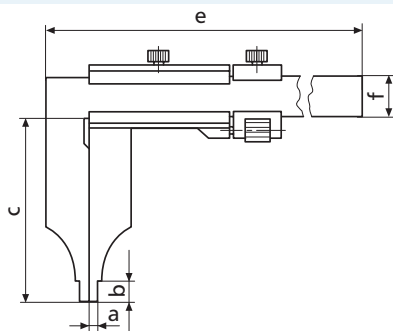


Features

- Vernier and main scale have a satin chrome finish for glare free reading
- Slide and beam made of hardened stainless steel
- Raised guide ways for the protection of the scale
- Rounded measuring faces for inside measurement
- Locking screw
- Supplied with: up to 1000 mm delivered with a case, over 1000 mm individually packed

Technical Data

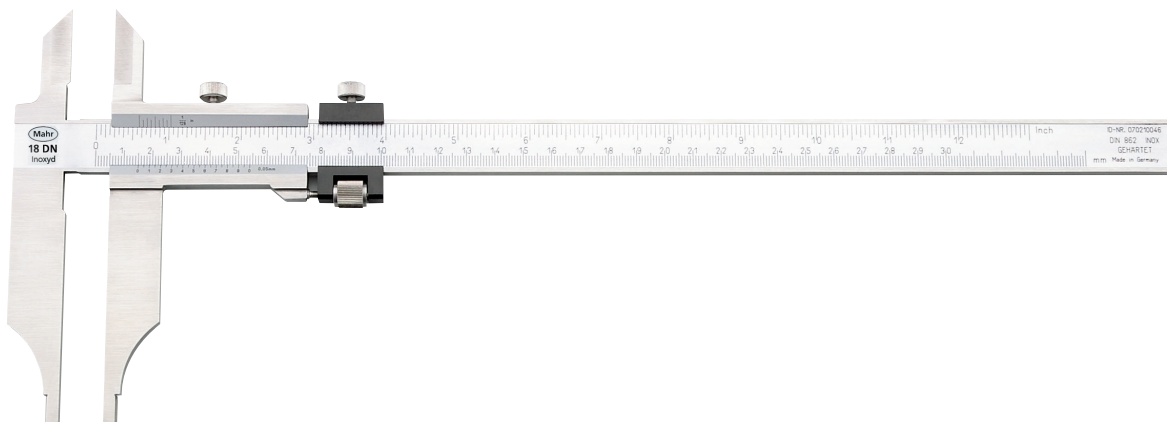
Measuring range		Resolution		Error limit G		Order no.	Order no.
mm	(inch)	upper	lower	mm	<div>DIN 862</div>	without fine adjustment	with fine adjustment
200		0.02 mm	0.02 mm	0.05		4112200	
300		0.02 mm	0.02 mm	0.05		4112201	4112220
300	(12")	.001"	0.02 mm	0.05			4112230
500		0.02 mm	0.02 mm	0.06			4112221
500	(20")	.001"	0.02 mm	0.06			4112231
500		0.05 mm	0.05 mm	0.07	●	4112210	
800		0.02 mm	0.02 mm	0.08			4112222
800	(32")	.001"	0.02 mm	0.08			4112232
800		0.05 mm	0.05 mm	0.10	●	4112211	
1000		0.02 mm	0.02 mm	0.08			4112223
1000	(40")	.001"	0.02 mm	0.08			4112233
1000		0.05 mm	0.05 mm	0.12	●	4112212	
1500		0.02 mm	0.02 mm	0.10			4112224
1500	(60")	.001"	0.02 mm	0.10			4112234
1500		0.05 mm	0.05 mm	0.18	●	4112213	
2000		0.02 mm	0.02 mm	0.12			4112225
2000	(80")	.001"	0.02 mm	0.12			4112235
2000		0.05 mm	0.05 mm	0.22	●	4112214	



Dimensions

mm		a	b	c	e	f
18 N	200 mm	5	10	80	310	20 x 5
	300 mm	5	10	90	410	20 x 5
	500 mm	10	19	150	675	25 x 6
	800 mm	10	19	150	985	30 x 7
	1000 mm	10	19	150	1185	30 x 7
	1500 mm	15	19	200	1760	40 x 8
	2000 mm	15	19	200	2270	45 x 10

Vernier Caliper MarCal 18 DN with measuring blades for outside measurement

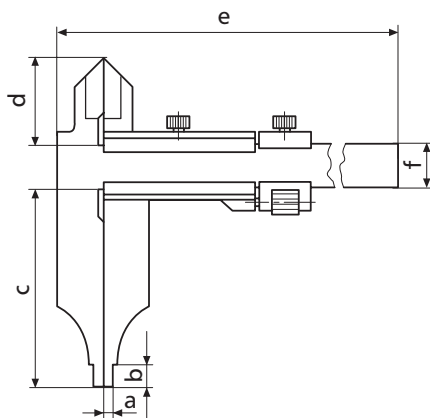


Features

- Vernier and main scale have a satin chrome finish for glare free reading
- Slide and beam made of hardened stainless steel
- Raised guide ways for the protection of the scale
- Rounded measuring faces for inside measurement
- Locking screw
- Supplied with: up to 1000 mm delivered with a case, over 1000 mm individually packed

Technical Data

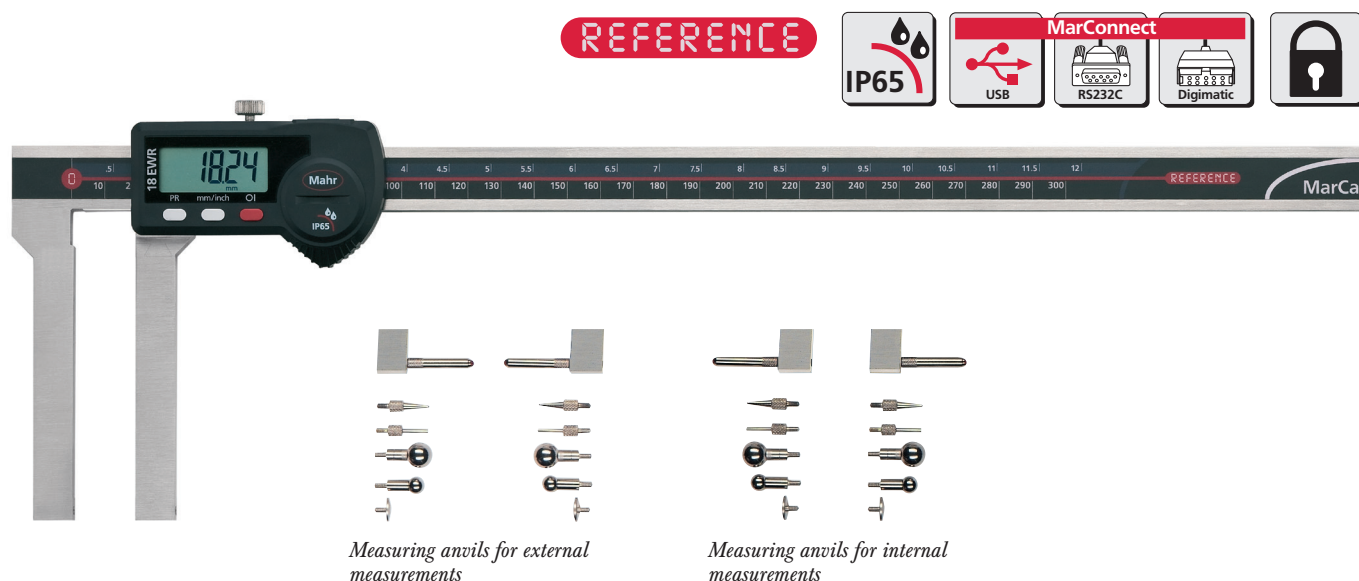
Measuring range mm	Resolution		Error limit G		Order no. without fine adjustment	Order no. with fine adjustment
	upper	lower	mm	DIN 862		
200	0.05	0.05	0.05	●	4113200	
200	0.02	0.02	0.05			4113300
300	0.05	0.05	0.05	●	4113201	
300	0.02	0.02	0.05			4113301
500	0.05	0.05	0.07	●	4113202	
500	0.02	0.02	0.06			4113302
800	0.05	0.05	0.10	●	4113203	
800	0.02	0.02	0.08			4113303
1000	0.05	0.05	0.12	●	4113204	
1000	0.02	0.02	0.08			4113304
1500	0.05	0.05	0.18	●	4113205	
2000	0.05	0.05	0.22	●	4113206	



Dimensions

mm		a	b	c	d	e	f
18 DN	200 mm	5	10	80	40	310	20 x 5
	300 mm	5	10	90	40	410	20 x 5
	500 mm	10	19	150	60	675	25 x 6
	800 mm	10	19	150	65	985	30 x 7
	1000 mm	10	19	150	67	1185	30 x 7
	1500 mm	15	19	200	86	1760	40 x 8
	2000 mm	15	19	200	96	2270	45 x 10

Universal Digital Caliper MarCal 18 EWR-V



Features

Functions:

ON/OFF
RESET (Set display to zero)
mm/inch
Reference-Lock/Unlock
PRESET (for entering numerical values)
DATA (Data transmission via connection cable)
Auto-ON/OFF

- Immediate measurement due to the Reference system
- Excellent resistance against dust, coolants and lubricants, protection class IP65
- MarConnect data output, choose alternatively:
USB
OPTO RS232C
Digimatic

- Dirt wipers are integrated in the slide
- Life of the battery up to 3 years
- Max measuring speed 2.5 m/s (100"/s)
- High contrast LCD with 10 mm (model 300 mm) and 12.5 mm (model 500 mm) high digits
- Slide and beam made of hardened stainless steel

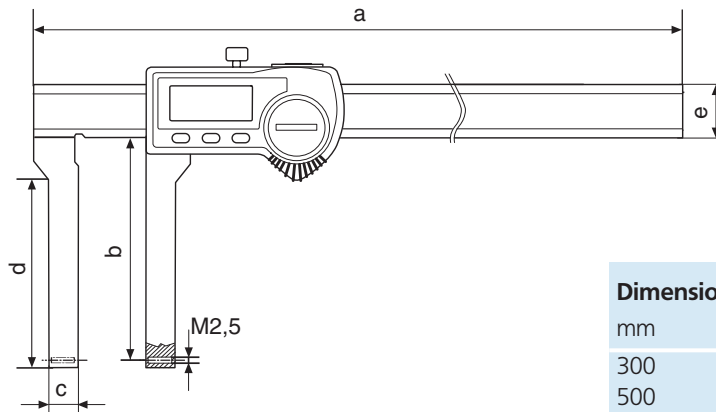
- Measuring faces for outside measurement
- Thread M2.5 measuring jaws to accommodate measuring anvils for internal and external measurements
- Locking screw
- Supplied with:
Case, battery, measuring anvils, operating instructions

Technical Data

Measuring range*		Resolution		Error limit G	Order no.
mm	(inch)	mm	/ inch	mm	
300	(12")	0.01	/ .0005"	0.06	4112722
500	(20")	0.01	/ .0005"	0.08	4112723

* When used in conjunction with measuring anvils the measuring range may change

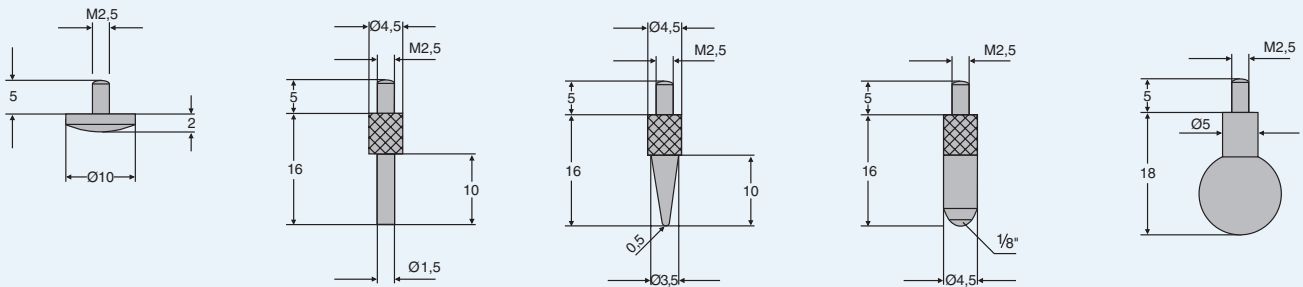
Technical Data



Dimensions

mm	a	b	c	d	e
300	410	90	12	75.5	20 x 4.5
500	680	100	16	81	25 x 5.5

Measuring Anvils (Standard Accessories)



For further measuring anvils see Dimensional Metrology, pages 5-58 and 5-59

Accessories

	Order no.
Battery 3V , Type CR 2032	4102520
Data Connection Cable USB (2 m) incl. 16 EXu MarCom Standard	4102357
Data Connection Cable Opto RS232C 16 EXr (2 m), with SUB-D jack 9-pin	4102410
Data Connection Cable Digimatic 16 EWd (2 m), Flat plug 10-pin	4102915

Accessories for Data Processing see Chapter 11

Digital Caliper MarCal 30 EWRI according to protection class IP67



Integrated wireless has been approved in: the EU, EFTA, Turkey, USA, Mexico, Canada, Japan, China and Korea.



REFERENCE

Features

Functions:

ON/OFF
RESET (Set display to zero)
mm/inch
PRESET (enter a numerical value)
Reference-Lock/Unlock
Hold
DATA
Auto-ON/OFF

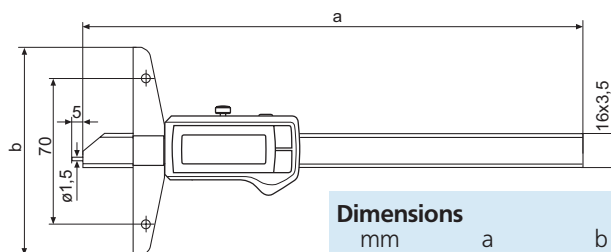
- Integrated Wireless data transmission
- Immediate measurement due to the Reference system
- Excellent resistance against dust, coolants and lubricants, protection class IP67
- Dirt wipers are integrated in the slide

- Life of the battery up to 3 years
- Max measuring speed 2.5 m/s (100"/s)
- High contrast LCD with 11 mm high digits
- Lapped guide way

- Beam and cross beam are made of hardened stainless steel
- Locking screw
- Supplied with: Case, battery, operating instructions

Technical Data

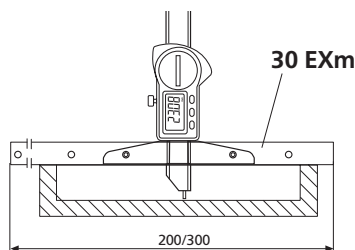
Measuring range	Resolution	Error limit	Order no.
mm (inch)	mm / inch	G mm	
150 (6")	0.01 / .0005"	0.03	4126755
300 (12")	0.01 / .0005"	0.04	4126756
500 (20")	0.01 / .0005"	0.05	4126757



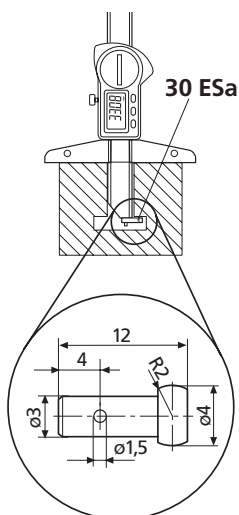
Dimensions

mm	a	b
150	234	100
300	384	150
500	584	150

Depth measurement



Distance measurement



Accessories

	Order no.
Battery 3V, Type CR 2032	4102520
i-Stick wireless receiver incl. MarCom Standard	4102220
Software MarCom Professional 5.0	4102212
Software MarCom Standard 5.0	4102211
Cross Beam Extension 200 mm	30 EXm 4126511
300 mm	30 EXm 4126510
Anvil for distance measurement to be fixed to the measuring pin	30 ESa 4125611

Accessories for Data Processing see Chapter 11

Digital Depth Gage MarCal 30 EWR according to protection class IP67



Features

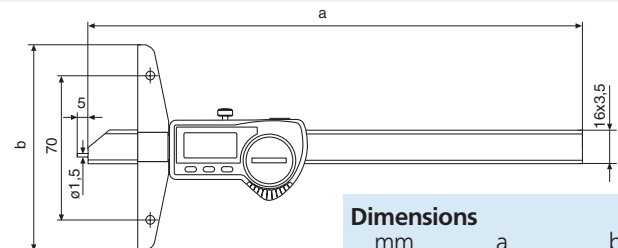
Functions:

ON/OFF
RESET (Set display to zero)
mm/inch
PRESET (enter a numerical
value)
Reference-Lock/Unlock
DATA (Data transmission via
connection cable)
Auto-ON/OFF

- Immediate measurement due to the Reference system
- Excellent resistance against dust, coolants and lubricants, protection class IP67
- MarConnect data output, choose alternatively: USB, OPTO RS232C or Digimatic
- Dirt wipers are integrated in the slide
- Life of the battery up to 3 years
- Max measuring speed 2.5 m/s (100"/s)
- High contrast LCD with 8.5 mm high digits
- Lapped guide way
- Beam and cross beam are made of hardened stainless steel
- Locking screw
- Supplied with: Case, battery, operating instructions

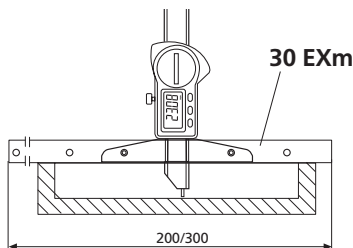
Technical Data

Measuring range		Resolution	Error limit G	Order no.
mm	(<i>inch</i>)	mm / <i>inch</i>	mm	
150	(<i>6"</i>)	0.01 / <i>.0005"</i>	0.03	4126700
300	(<i>12"</i>)	0.01 / <i>.0005"</i>	0.04	4126701
500	(<i>20"</i>)	0.01 / <i>.0005"</i>	0.05	4126702

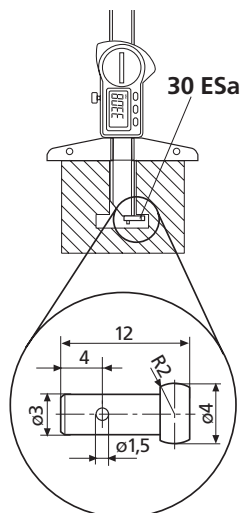


Dimensions		
mm	a	b
150	234	100
300	384	150
500	584	150

Depth measurement



Distance measurement

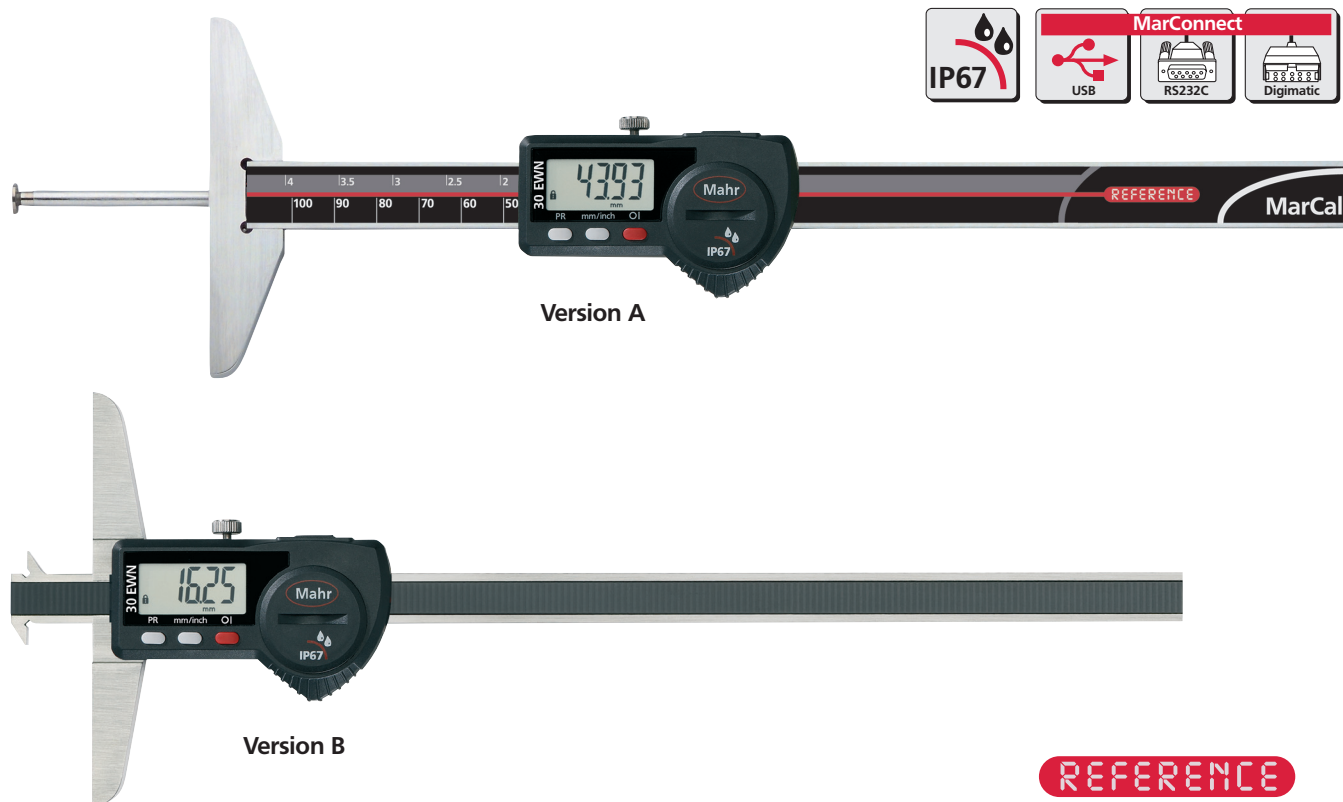


Accessories

			Order no.
Battery 3V , Type CR 2032			4102520
Data Connection Cable USB (2 m)	16 EXu		4102357
Data Connection Cable Opto RS232C (2 m), with SUB-D jack 9-pin	16 EXr		4102410
Data Connection Cable Digimatic (2 m), Flat plug 10-pin	16 EWd		4102915
Cross Beam Extension 200 mm	30 EXm		4126511
300 mm	30 EXm		4126510
Anvil for distance measurement to be fixed to the measuring pin	30 ESa		4125611

Accessories for Data Processing see Chapter 11

Digital Depth Gage MarCal 30 EWN



Applications

- Ideal for measuring the width of grooves and distances between grooves

Features

Functions:

ON/OFF
RESET (Set display to zero)
mm/inch
PRESET (enter a numerical value)
Reference-Lock/Unlock
DATA (Data transmission via connection cable)
Auto-ON/OFF

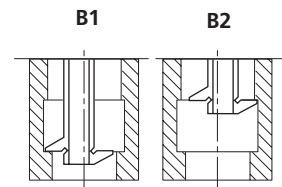
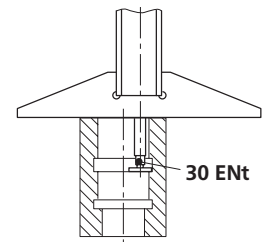
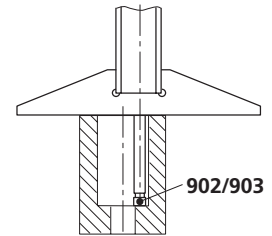
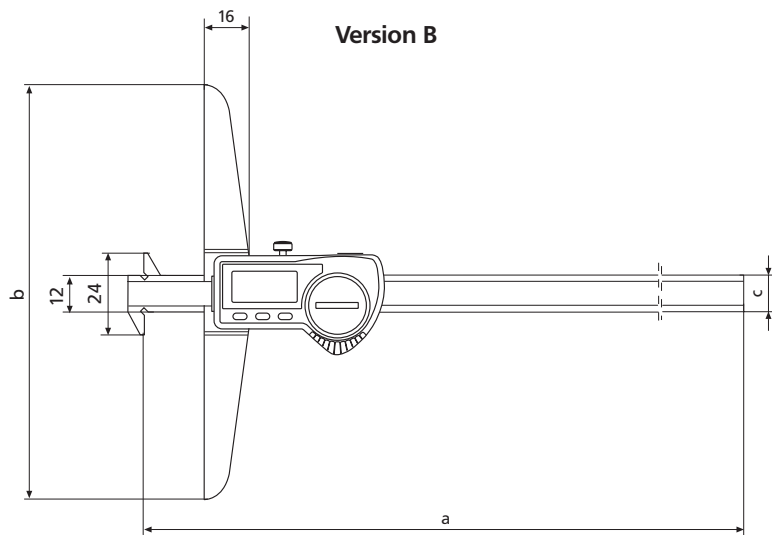
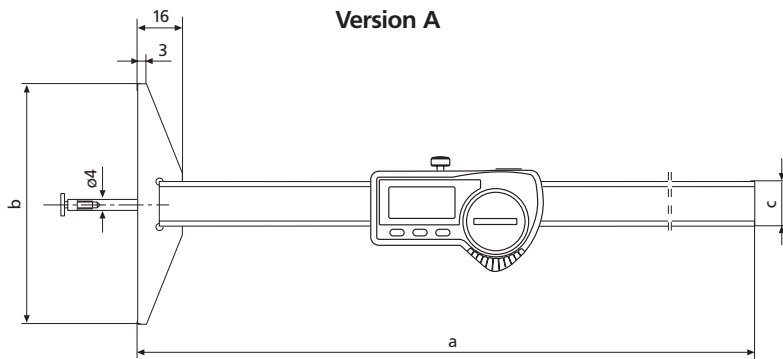
- Immediate measurement due to the Reference system
- Excellent resistance against dust, coolants and lubricants, protection class IP67
- MarConnect data output, choose alternatively: USB, OPTO RS232C or Digimatic

- Dirt wipers are integrated in the slide
- Life of the battery up to 3 years
- Max measuring speed 2.5 m/s (100"/s)
- High contrast LCD with 8.5 mm high digits
- Beam and cross beam are made of hardened stainless steel

- Locking screw
- Supplied with: Case, battery, operating instructions. Version A: Anvils 30 ENT (1 mm), 902 and 903

Technical Data

Measuring range		Length of cross beam	Resolution	Error limit G	Version	Order no.
mm	(inch)	mm	mm / inch	mm		
100	(4")	85	0.01 / .0005"	0.03	A	4126512
200	(8")	100	0.01 / .0005"	0.03	B	4126517
300	(12")	150	0.01 / .0005"	0.03	B	4126518



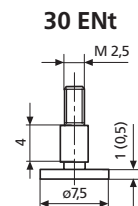
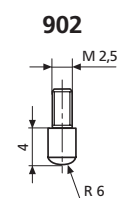
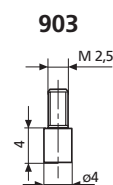
Dimensions

mm	a	b	c
100	268	85 x 8.5	16 x 3
200	281	100 x 8.7	11.5 x 3.6
300	381	150 x 8.7	11.5 x 3.6

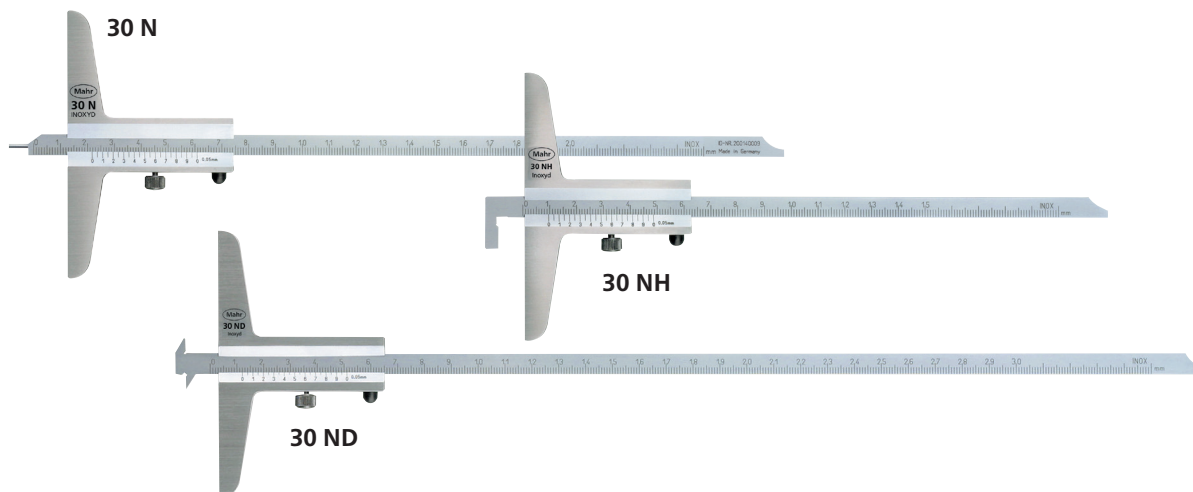
Accessories

		Order no.
Battery 3V , Type CR 2032		4102520
Data Connection Cable USB (2 m)	16 EXu	4102357
Data Connection Cable Opto RS232C (2 m), with SUB-D jack 9-pin	16 EXr	4102410
Data Connection Cable Digimatic (2 m), Flat plug 10-pin	16 EWd	4102915
Disc Type Anvil 0.5 mm thick, hardened	30 ENT	4126310
Disc Type Anvil 1 mm thick, hardened	30 ENT	4882022

Accessories for Data Processing see Chapter 11



Depth Gages MarCal 30 N / 30 NH / 30 ND

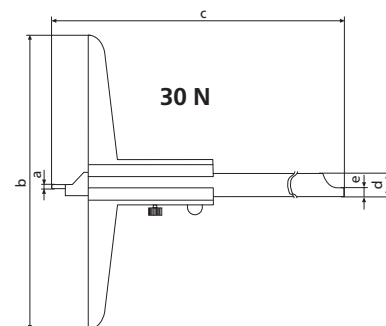
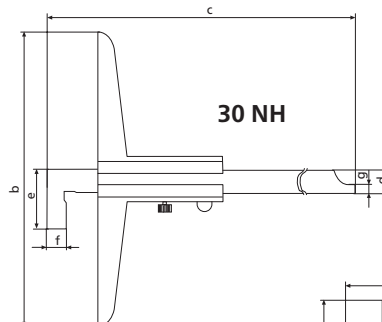
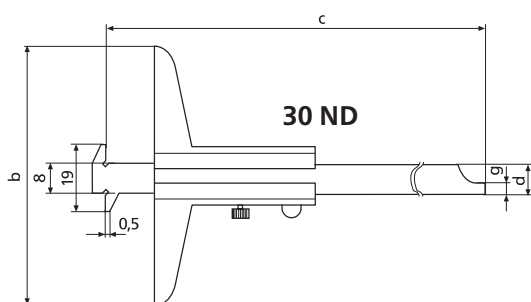
**DIN
862**


Features

- Vernier and main scale have a satin chrome finish for glare free reading
- Slide, beam and cross beam are made of hardened stainless steel
- Raised guide ways for the protection of the scale
- Supplied with: Case
- Locking screw

Technical Data

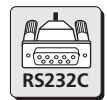
Measuring range mm	Vernier scale mm	Error limit <i>G</i> mm	Order no. 30 N with hardened measuring pin	Order no. 30 NH with hook	Order no. 30 ND with double sided hook
80	0.05	0.05	4127200		
150	0.05	0.05	4127300	4127350	
200	0.05	0.05	4127301	4127351	4127410
300	0.05	0.05	4127201	4127352	4127411
500	0.05	0.07	4127202	4127353	



Dimensions

mm	dia. a	b	c	d	e	f	g
80 mm	1	50	140	8 x 3	—	—	—
150 mm	1.5	100	235	8 x 3	20	5	3.5
200 mm	1.5	100	285	8 x 3	20	5	3.5
300 mm	2.0	150	390	12 x 4	28	10	4
500 mm	2.0	150	590	12 x 4	28	10	4

Digital Linear Machine Gage MarCal 31 EW



REFERENCE

Application

- For measuring travel on a machine (e.g. on an upright drilling machine, milling machine)
- Ideal on either an horizontal or vertical fixture, the housing can be rotated through 270°

Features

Functions:

ON/OFF
RESET (Set display to zero)
mm/inch
Reference-Lock/Unlock
PRESET (for entering a numerical value)
DATA (Data transmission via connection cable)

Auto-ON/OFF
Multiplier factor

- Immediate measurement due to the Reference system
- Excellent resistance against dust, coolants and lubricants, protection class IP54

- MarConnect data output, choose alternatively:
USB
OPTO RS232C
- Dirt wipers are integrated in the slide

- Max measuring speed 2.5 m/s (100"/s)
- High contrast LCD
- Supplied with:
Battery,
operating instructions

Technical Data

Measuring range	Resolution	Error limit G	Order no.
mm	mm / inch	µm	
150	0.01/ .0005"	30	4104100
200	0.01/ .0005"	30	4104101
300	0.01/ .0005"	40	4104102
600	0.01/ .0005"	50	4104103

Dimensions

mm	a	b	c
150	185	282	398
200	235	332	348
300	335	432	448
600	665	762	778

Accessories

	Order no.
Battery 3V, Type CR 2032	4102520
Data Connection Cable USB 800 EWu	4305121
Data Connection Cable Opto RS232 800 EWr	4305122

Accessories for Data Processing see Chapter 11

